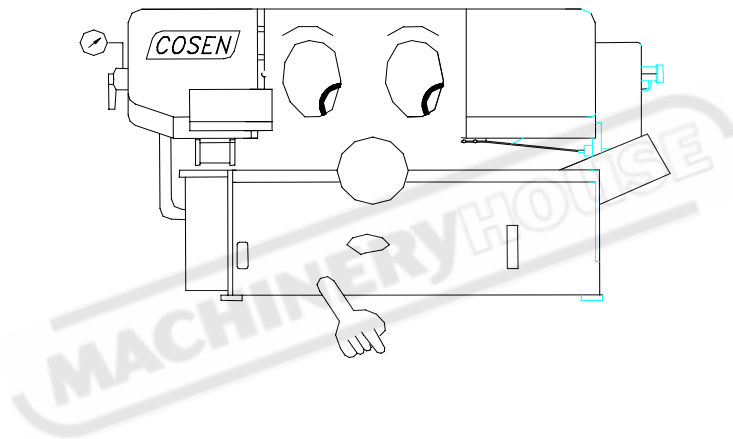


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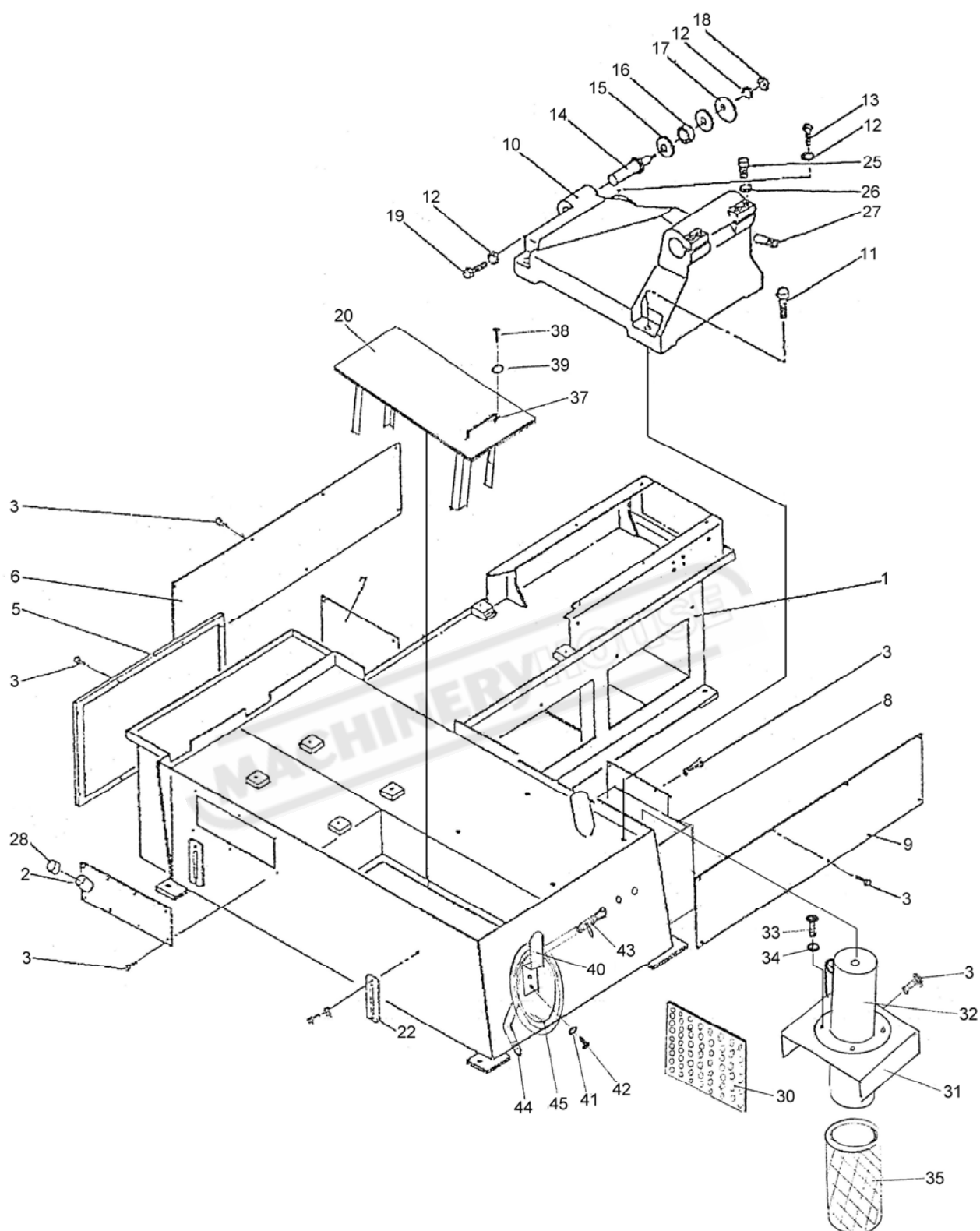


Fig 1 BAND SAW FOUNDATION ASSY'



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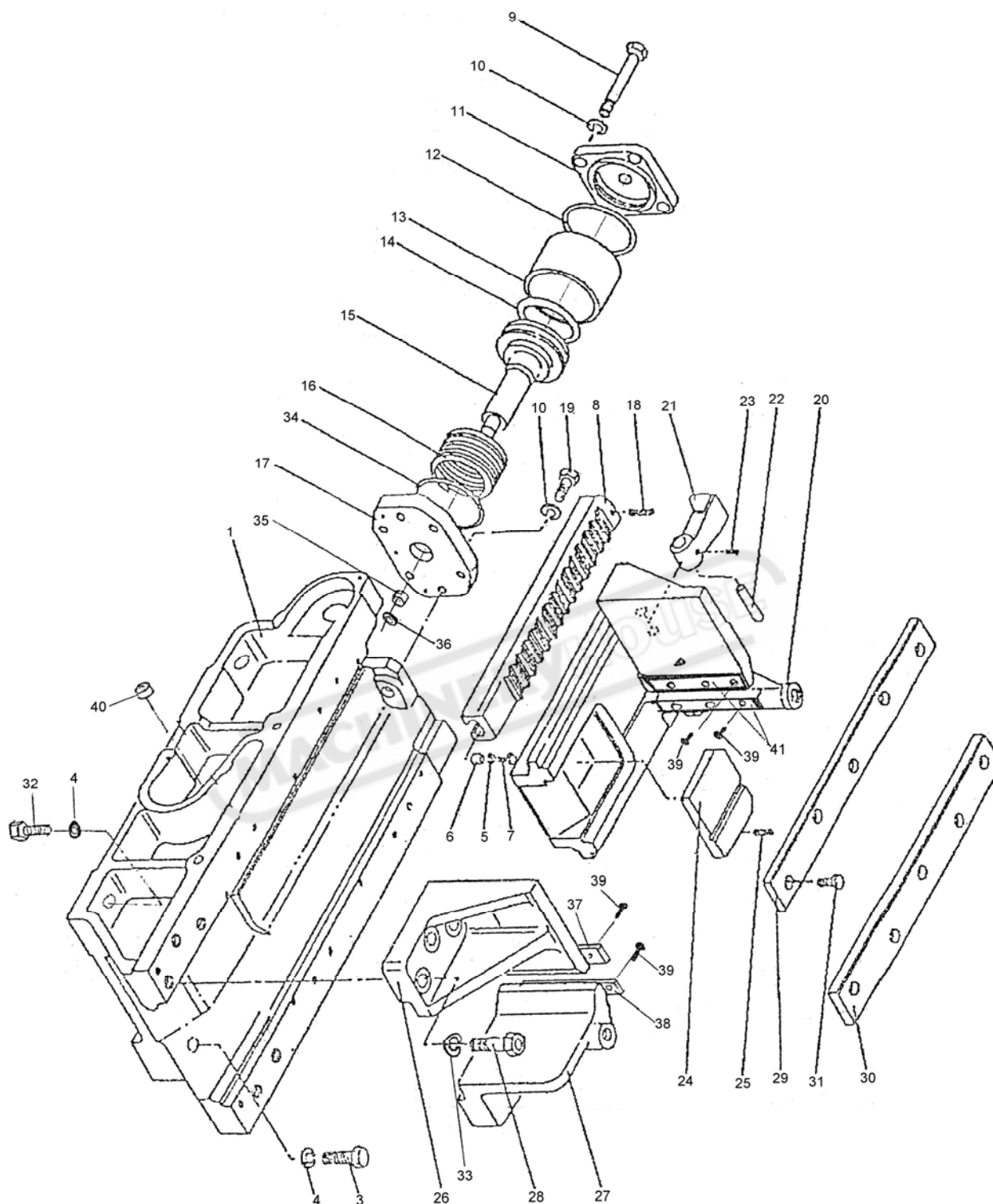
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No	Part no	Part name	P.Name Chi	Part Spec.	Qty
1-1	AHA-0101	Foundation	底座		1
1-2	AHA-0102	Oil tank cover	油箱蓋板		1
1-3		Screw	大丸頭螺絲	M5 x 10L	40
1-4				deldted	
1-5	AHC-0105	Elec.box vover	電氣箱蓋板		1
1-6	AHC-0106	Left side cover	左側蓋板		1
1-7	AHC-0107	Left rear cover	左後蓋板		1
1-8	AHC-0109	Rigft rear cover	右後蓋板		1
1-9	AHC-0106B	Right side cover	右側蓋板		1
1-10	AHA-0119	Hinge bracket	關節座		1
1-11		Outer hexagon bolt	外六角螺栓	M14 x 55L	2
1-12		Spring washer	彈簧墊片	M14	6
1-13	AHA-0122A	Outer hexagon bolt	外六角固定螺栓		2
1-14	AHA-0126	Hinge shaft	關節軸		1
1-15	AHA-1105	Rubber gasket	橡皮墊圈		2
1-16	PP-014510	Ball bearing	球型軸承	2303	1
1-17	AHA-0129	Eccentric washer	偏心墊圈		1
1-18		Nut	螺帽	M14	1
1-19		Outer hexagon bolt	外六角螺栓	M14 x 20L	1
1-20	AHC-2009	Plate	集削板		1
1-21				deldted	
1-22	PP-21030	Oil level gauge	油面錶	3"	2
1-23		Spring washer	彈簧墊圈	M8	4
1-24		Screw	螺絲	M8 x 20L	4
1-25				deldted	
1-26				deldted	
1-27		Set taper screw	止付螺絲	M10 x 45L	2
1-28	PP-90857	Oil tank cap	油箱蓋帽		1
1-29				deldted	
1-30	AHA-0138	Filter Plate	濾網板		1
1-31	AHA-0136	Coolant pump fixture	冷卻水泵固定板		1
1-32	PP-31081	Coolant pump	冷卻水泵浦	1/8HP,210L	1
1-33		Outer hexagon bolt	外六角螺栓	M6 x 12L	4
1-34		Spring washer	彈簧墊圈	M6	4
1-35	AHA-0131	Sieve	濾網		1
1-36				deldted	
1-37	PP-52080	Handle	把手		1
1-38		Screw	螺絲	M5 x 8L	2
1-39		Spring washer	彈簧墊圈	M5	2
1-40	AHA-1309	Flexible pipe bracket	軟管固定架		1
1-41		Spring washer	彈簧墊圈	M5	2
1-42		Hexagon socket bolt	內六角螺栓	M5 x 12L	2
1-43	PP43132	Flow valve	流量閥		1
1-44	AHA-1313	Nozzle	噴嘴		1
1-45		Flexible pipe	軟管	3/8 x 1000L	1

Fig 1: BAND SAW FOUNDATION ASS'Y

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**Fig 2 VISE MACHINE BODY ASSY'**



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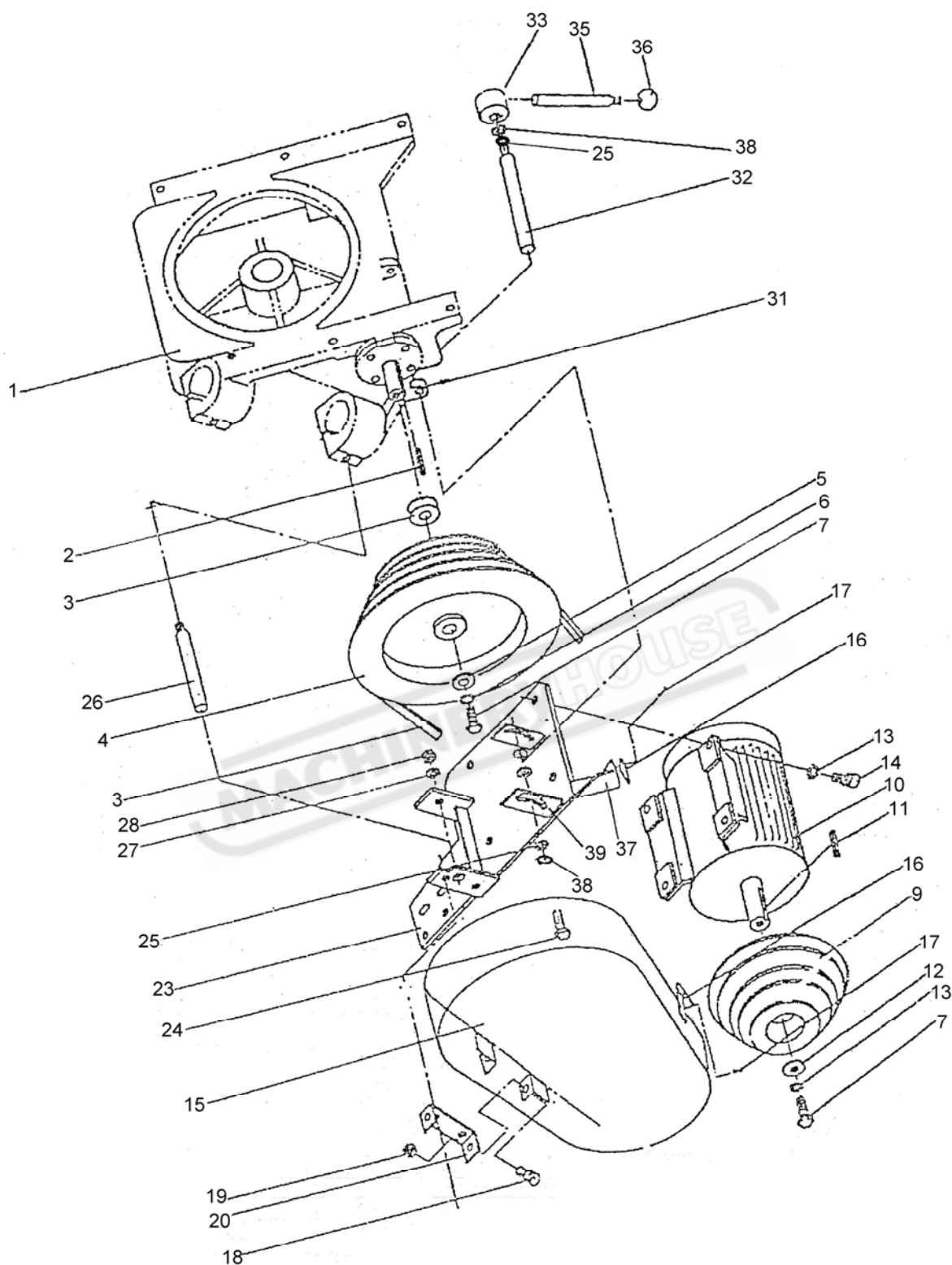
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No	Part no	Part name	P.Name Chi	Part Spec.	Qty
2-1	AHA-0201	Vise bed	虎鉗床面		1
2-2				deleted	
2-3		Outer hexagon bolt	外六角螺栓	M14 x 45L	2
2-4		Spring washer	彈簧墊片	M14 x 45L	4
2-5		Spring washer	彈簧墊片	M8	1
2-6	AHA-0210B	Rack guide ring	浪行板導環		1
2-7		Hexagon socket bolt	內六角螺栓	M8 X20l	1
2-8	AHA-0211B	Rack	浪行板(齒條板)		1
2-9		Outer hexagon bolt	外六角螺栓	M12 x 135L	4
2-10		Spring washer	彈簧墊片	M12	6
2-11	AHA-0214	Cylinder rear cap	汽缸後蓋		1
2-12		O-ring	O 型環	G80	1
2-13	AHA-0216	Cyclinder	汽缸筒		1
2-14		O-ring	O 型環	P70	2
2-15	AHA-0218	Piston & Rod	活塞及導桿		1
2-16	AHA-0219	Spring	彈簧		1
2-17	AHA-0220	Cyclinder front cap	汽缸前蓋		1
2-18		Spring pin	彈簧銷	ø6 x 35L	1
2-19		Hexagon socket bolt	內六角螺栓	M12 X40l	2
2-20	AHA-0223	Movable front vise jaw	前活動虎鉗		1
2-21	AHA-0224	Pawl	施力板		1
2-22	AHA-0225A	Straight pin(threaded socket)	插銷		1
2-23		Set taper screw	止付螺絲	M6 x 8L	1
2-24	AHA-0227A	Auxiliary plate	輔助板		3
2-25		Straight pin	彈簧銷	ø3 x 16L	2
2-26	AHA-0229	Front fixed vise jaw (front)	前固定虎鉗 (前)		1
2-27	AHA-0230	Front fixed vise jaw (rear)	前固定虎鉗 (後)		1
2-28	AHA-0122B	Hexagon socket bolt	內六角螺栓	M16 x 16L	4
2-29	AHA-0234A	Slide plate (front)	床面鋼板 (前)		1
2-30	AHA-0234B	Slide plate (rear)	床面鋼板 (後)		1
2-31		Flat head Hexagon socket bolt	平內六角螺栓	M8 x 16L	10
2-32	AHA-0122A	Outer hexagon bolt	外六角固定螺栓		2
2-33		Spring washer	彈簧墊片	M16	4
2-34	PP-51117	Ring gasket	環型墊圈	P70	1
2-35	PP-13200		乾式軸承	3025	1
2-36	PP-51144	Dust seal	防塵封圈	30 x 42 x 6/9	1
2-37	AHA-0238	Fixed vise plate (front)	固定虎鉗鋼板(前)		1
2-38	AHA-0239A	Fixed vise plate (rear)	固定虎鉗鋼板(後)		1
2-39		Flat head inner hexagon bolt	平頭內六角螺栓	M5 x 16L	12
2-40	PP-13080		乾式軸承	1715	1
2-41	AHA-1521	Movable front vise plate	前活動虎鉗鋼板		2
2-42					
2-43					
2-44					
2-45					

Fig 2: VISE MACHINE BODY ASS'Y

**PART LIST**

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**Fig 3 TRANSMISSION MECHNICAL ASSY'**



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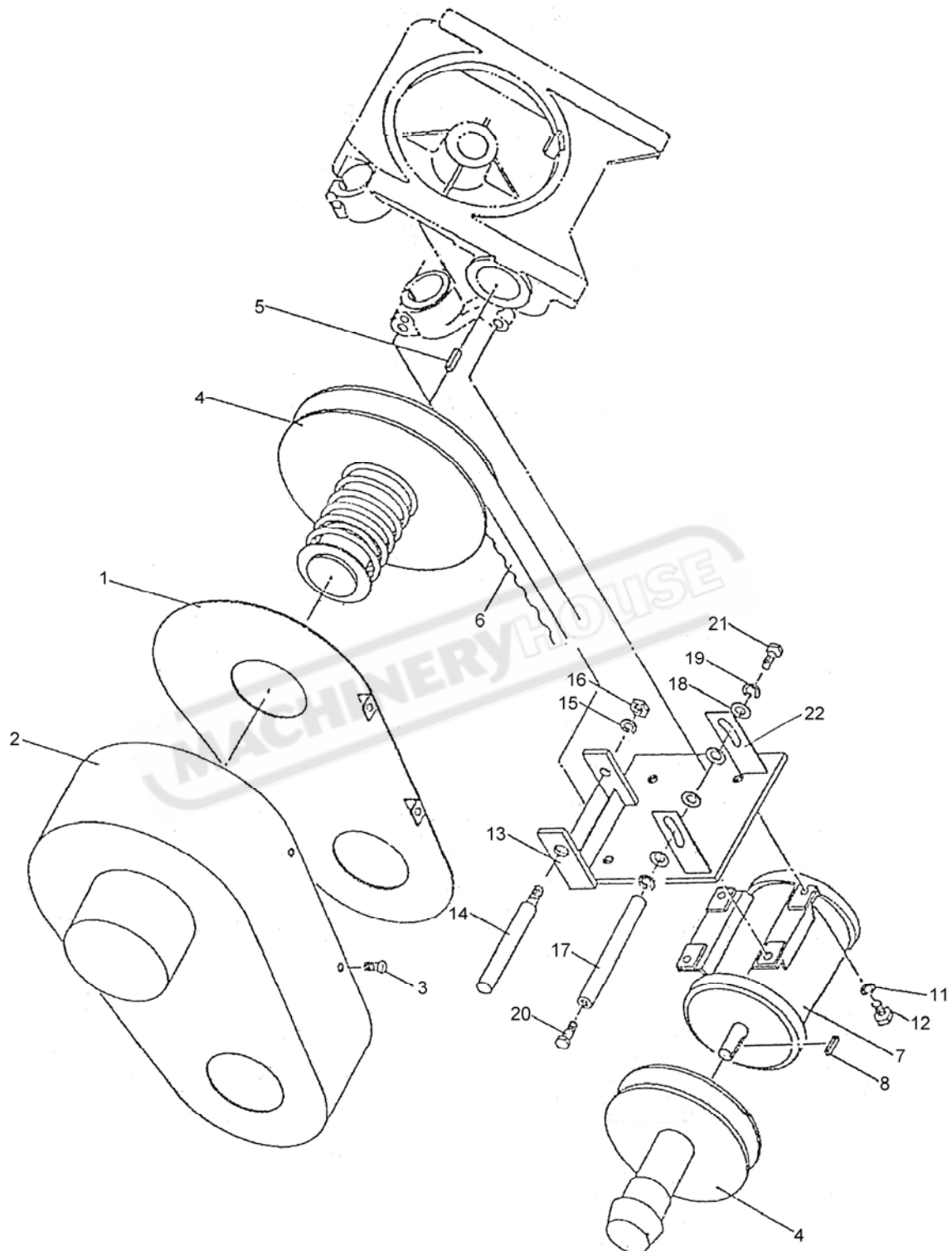
Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
3-1		Reducer gearbox	減速機組件		1
3-2		Key	方鍵	7 x 7 x 50L	1
3-3				deleted	
3-4	AHA-0514	Reducer pulley	減速機普利		1
3-5	AHA-0525	Washer	墊片		1
3-6		Spring washer	彈簧墊片	M10	1
3-7		Inner hexagon bolt	內六角螺栓	M10 x 30L,50L	1
3-8	PP-56170	Belt	皮帶	A-48	1
3-9	AHA-0538	Motor pulley	馬達普利		1
3-10	PP-31061	Motor	馬達普利	3HP 3ø 4P	1
3-11		Key	方鍵	7 x 8 x 50L	1
3-12	AHA-0525	Washer	墊片		1
3-13		Spring washer	彈簧墊片	M10	1
3-14		Outer hexagon bolt	內六角螺栓	M10 x 25L	4
3-15	AHC-0501	Pulley cover	普利蓋		1
3-16	PP-52090	Pulley cover lock plate	普利蓋平扣		1
3-17		Flat head cross screw	平頭十字螺絲	M5 x 16L	4
3-18		Inner hexagon bolt	內六角螺栓	M5 x 12L	2
3-19		Nut	螺帽	M5	2
3-20	AHA-0507	Pulley cover bracket	普利蓋托架		1
3-21				deleted	
3-22				deleted	
3-23	AHA-0510A	Motor base plate	馬達平台		1
3-24		Outer hexagon bolt	外六角螺栓	M10 x 32L	1
3-25		Washer	墊片	M10	2
3-26	AHA-0515	Motor platform support shaft	馬達平台支撐軸		1
3-27		Spring washer	彈簧墊片	M12	1
3-28		Nut	螺帽	M12	1
3-29				deleted	
3-30				deleted	
3-31		Set taper screw	止付螺絲	M5 x 8	1
3-32	AHA-0526	Motor locking shaft	馬達定位軸		1
3-33	AHA-0543	Nut	螺帽		1
3-34				deleted	
3-35	AHA-0544	Handle	把手		1
3-36	PP-52040	Ball handle	球型把手	3/8	1
3-37	AHA-0510	Pulley cover bracket	普利蓋托架		1
3-38		Spring washer	彈簧墊片	M10	2
3-39	AHA-0510B	Motor platform bracket	馬達平台托架		2
3-40					
3-41					
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3-43					
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Fig 3: TRANSMISSION MECHANICAL ASS'Y

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**Fig 4 POWER UNIT ASSY'**



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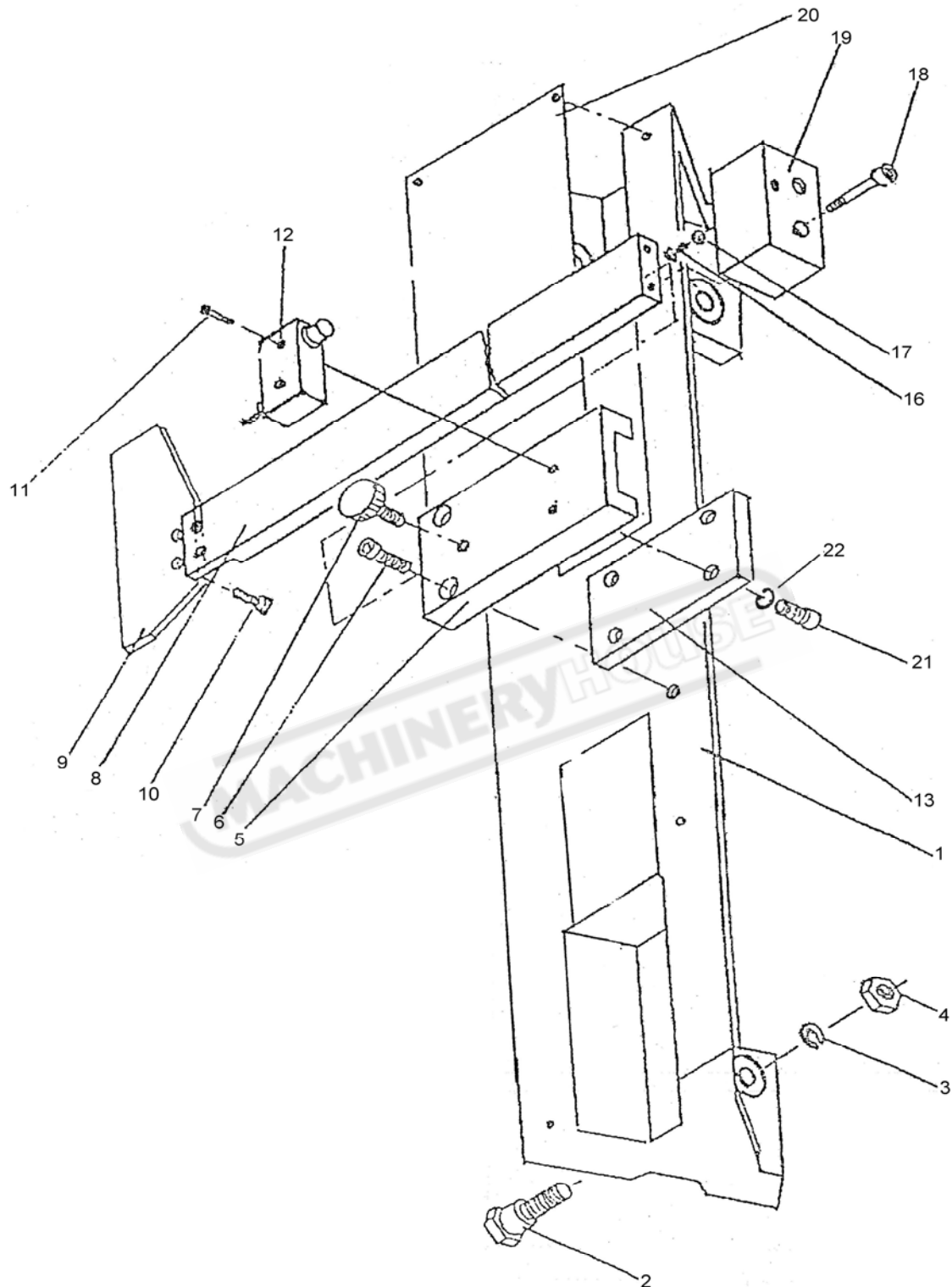
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No	Part no	Part name	P.Name Chi	Part Spec.	Qty
4-1	AHA-0540B	Pulley inner cover	無段普利內護蓋		1
4-2	AHA-0541B	Pulley outer cover	無段普利外護蓋		1
4-3		Ball head screw	大丸頭螺絲	M6 x 10	3
4-4	PP-16229C	Idle pulley	無段變速機	3HP 1:4	1
4-5		Key	方鍵	7 x 7 x 50L	1
4-6	PP-56028	Belt	皮帶	1922V386	1
4-7	PP-31061	Motor	馬達	3HP 2.2Kw 4P	1
4-8		Key	方鍵	7 x 8 x 50	1
4-9				deleted	
4-10				deleted	
4-11		Spring washer	彈簧墊片	M10	4
4-12		Inner hexagon bolt	內六角螺栓	M10 x 25L	4
4-13	AHA-0510A	Motor platform	馬達平台		1
4-14	AHA-0510A	Motor platform support shaft	馬達平台支撐軸		1
4-15		Spring washer	彈簧墊片	M12	1
4-16		Nut	螺帽	M12	1
4-17	AHA-0526	Motor locking shaft	馬達定位軸		1
4-18		Washer	墊片	M10	2
4-19		Spring washer	彈簧墊片	M10	2
4-20		Outer hexagon bolt	外六角螺栓	M10 X30l	1
4-21		Nut	螺帽	M10	1
4-22	AHA-0510B	Motor platform bracket	馬達平台托架		2
4-23					
4-24					
4-25					
4-26					
4-27					
4-28					
4-29					
4-30					
4-31					
4-32					
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Fig 4: POWER UNIT ASS'Y

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**Fig 5 GUIDE APPROACH ASSY'**



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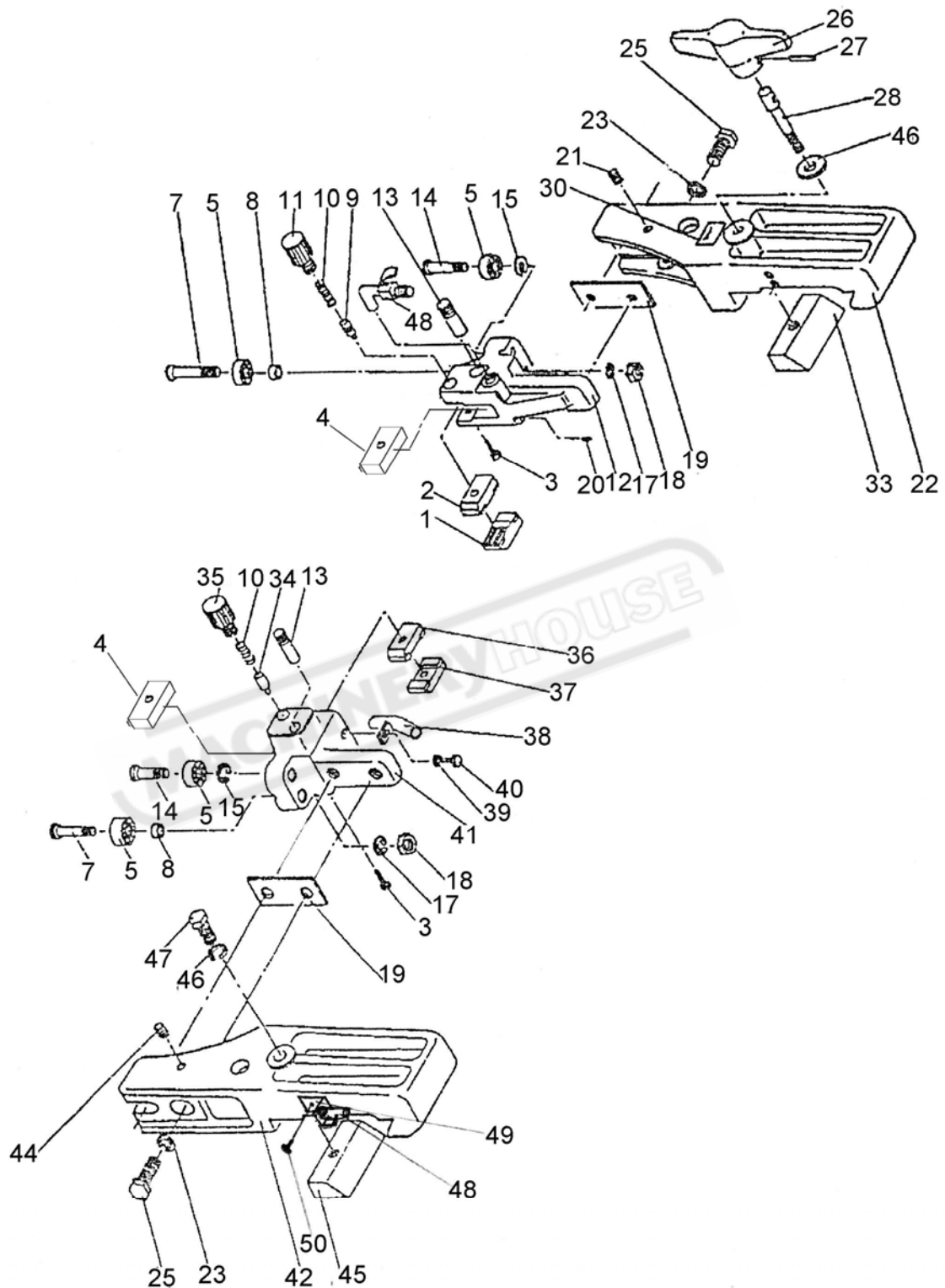
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No	Part no	Part name	P.Name Chi	Part Spec.	Qty
5-1	AHA-0738	Guide slide	鋸臂滑板		1
5-2	AHA-0734	Adjustment bolt	鋸臂滑板調整螺栓		4
5-3		Spring washer	彈簧墊片	M12	4
5-4		Nut	螺帽	M12	4
5-5	AHA-1752	Descending slide block	下降桿滑塊		1
5-6		Inner hexagon bolt	內六角螺栓	M10 x 30L	2
5-7	PP-53010	Star grib (Handle)	梅花握柄(握把)	M8 x 20L	1
5-8	AHA-1753A	Descending slide bar	下降桿滑塊		1
5-9	AHA-1755	Descending feeler	下降桿檔板		1
5-10		Flat head inner hexagon screw	平頭內六角螺絲	M6 x 10L	2
5-11		Inner hexagon bolt	內六角螺栓	M5 x 25L	2
5-12	PP-90100	Limit switch	限動開關	Z-15GD55B	1
5-13	AHA-1754	Descending bar cover plate	下降桿座蓋板		1
5-14				deleted	
5-15				deleted	
5-16		Outer hexagon bolt	外六角螺栓	M6 x 35L	1
5-17		Nut	螺帽	M6	1
5-18		Inner hexagon bolt	內六角螺栓	M6 x 40L	2
5-19	AHA-1756	Limit switch block	線動開關塊座		1
5-20	AHA-0735	Scale plate	尺規		1
5-21		Inner hexagon bolt	內六角螺栓	M6 x 12L	4
5-22		Spring washer	彈簧墊片	M6	4
5-23					
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Fig 5: GUIDE APPROACH ASS'Y

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Section 10

**Fig 6 GUIDE BRACKET ASSY'**



PART LIST

Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
6-1	AHA-0710A,B	Left fixture insert	左固定錫鋼片		1
6-2	AHA-0702A,B	Left movable insert	左活動錫鋼片		1
6-3		Inner hexagon screw	內六角螺絲		2
6-4	AHA-0704A	Pressure block	下壓塊座		2
6-5				deleted	
6-6				deleted	
6-7	AHA-0707A,B	Roller shaft (rear)	導輪軸 (後)		2
6-8	AHA-0708A,B	Collar	套筒		2
6-9	AHA-0709	Left spring plug	左彈簧塞		1
6-10	AHA-0710	Spring	彈簧		2
6-11	AHA-0711	Left insert adjust knob	左調整球型把手		1
6-12	AHA-0712A,B	Left roller guide holder	左導輪座		1
6-13	AHA-0713-1	Radial bearing holder pin	徑向軸承固定銷		2
6-14	AHA-0707C,0714	Roller shaft (front)	導輪軸 (前)		2
6-15		Snap ring	扣環		2
6-16				deleted	
6-17		Spring washer	彈簧墊片		4
6-18		Nut	螺帽		4
6-19	AHA-0719	Roller guide holder plate	導輪座平板		2
6-20		Set taper screw	止付螺絲		1
6-21		Set taper screw	止付螺絲		4
6-22	AHA-0722	Left guide bracket (arm)	左鋸臂		1
6-23		Spring washer	彈簧墊片		4
6-24				deleted	
6-25		Outer hexagon bolt	外六角螺栓		4
6-26	AHA-07259	Handle	把手		1
6-27	AHA-07259	Straight pin	彈簧銷		2
6-28	AHA-07259	Lock bolt	固定螺栓		1
6-29				deleted	
6-30	PP-61005	Warning label (direction of blade)	警告標示(鋸帶方向)		2
6-31				deleted	
6-32				deleted	
6-33	AHA-0737	Guide bracket fixture block	鋸臂固定塊		1
6-34	AHA-0741	Right spring plug	右彈簧塞		1
6-35	AHA-0742	Right insert adjust knob	右調整球型把手		1
6-36	AHA-0743A,B	Right movable insert	右活動錫鋼片		1
6-37	AHA-744A,B	Right fixture insert	右固定錫鋼片		1
6-38	AHA-0745	Coolant nozzle	冷卻水噴嘴		1
6-39		Spring washer	彈簧墊片		1
6-40		Inner hexagon screw	內六角螺絲		1
6-41	AHA-0748A,B	Right roller guide holder	右導輪座		1
6-42	AHA-0749	Right guide bracket (arm)	右鋸臂		1
6-43				deleted	
6-44		Set taper screw	止付螺絲		4
6-45	AHA-0737	Guide bracket fixture block	鋸臂固定塊		1
6-46		Spring washer	彈簧墊片		2
6-47		Outer hexagon bolt	外六角螺栓		1
6-48	PP-43132	Coolant throttle valve	冷卻水節流閥		2
6-49	MJA-2041	Valve bracket	閥體托架		1
6-50		Inner hexagon screw	內六角螺絲		2

Fig 6: GUIDE BRACKET ASS'Y



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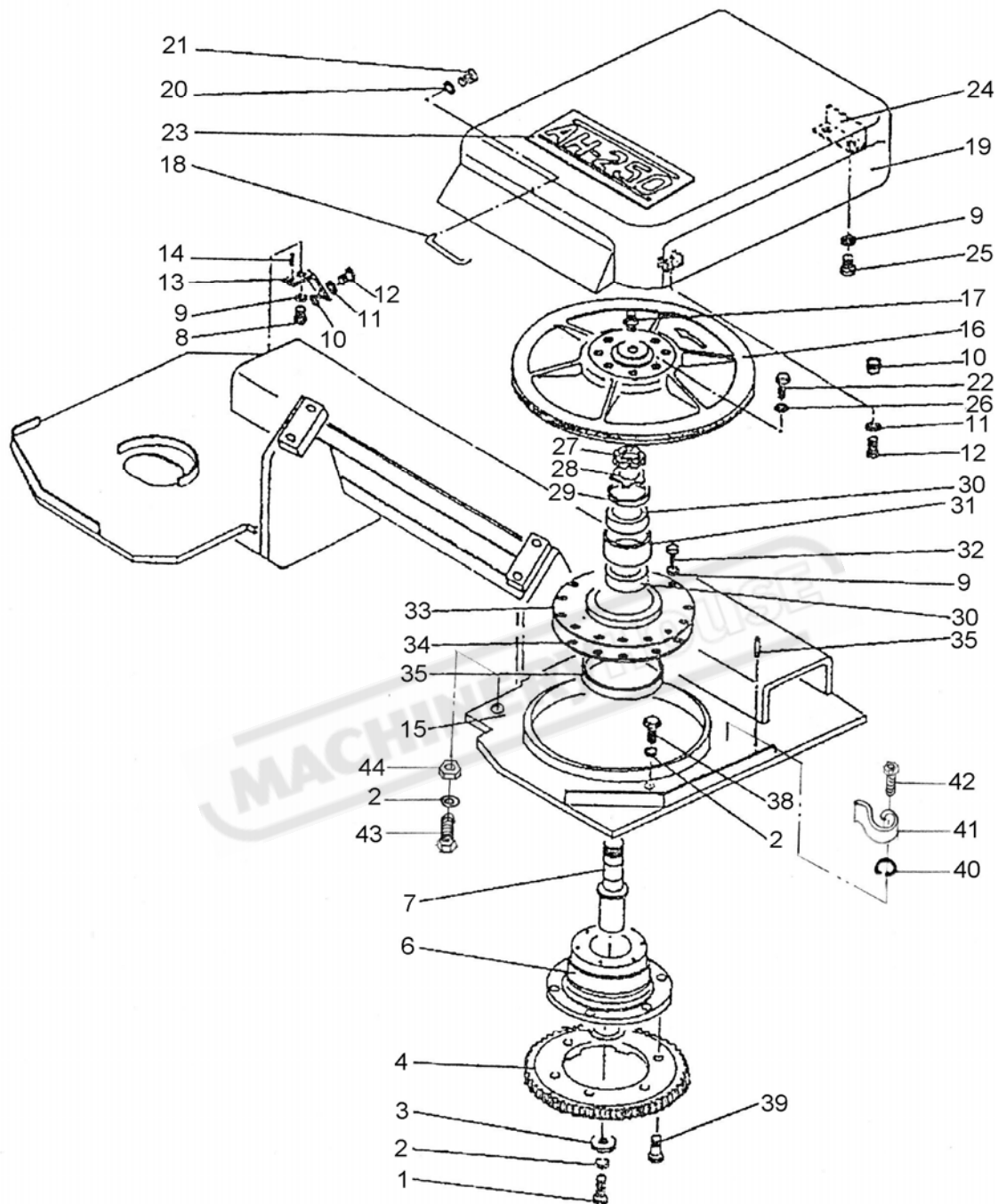


Fig 7 DRIVE WHEEL ASSY'



PART LIST

Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
7-1		Inner hexagon bolt	內六角螺栓	M12 x 35L	1
7-2		Spring washer	彈簧墊片	M12	4
7-3	AHA-0403	Locking washer	鎖緊墊圈		11
7-4	AHA-0404	Worm wheel	蜗輪		
7-5				deleted	
7-6	AHA-0406	Worm housing	蜗輪固定座		1
7-7	AHA-0407	Drive wheel shaft	下輪軸		1
7-8		Outer hexagon bolt	外六角螺栓	M6 x 20L	4
7-9		Spring washer	彈簧墊片	M6	22
7-10				deleted	
7-11		Rubber washer	橡皮墊圈		4
7-12		Outer hexagon bolt	外六角螺栓	M4 x 12L	3
7-13	AHA-0413	Cover hinge	輪蓋鉸鏈		4
7-14				deleted	
7-15	AHA-0415	Saw bow	鋸弓頭		1
7-16	AHA-0416A,B	Drive wheel	下輪		1
7-17		Grease nipple	黃油嘴	1/16	1
7-18	PP-52080	Handle	輪箱把手		1
7-19	AHA-0419	Drive wheel cover (R)	下輪箱蓋 (右)		1
7-20		Spring washer	彈簧墊片	M5	2
7-21		Outer hexagon bolt	外六角螺栓	M5 x 8L	2
7-22		Outer hexagon bolt	外六角螺栓	M12 x 40L	6
7-23	AHA-0423	Model plate	機型銘牌		1
7-24				deleted	
7-25		Outer hexagon bolt	外六角螺栓	M6 x 12L	4
7-26		Spring washer	彈簧墊片	M12	6
7-27	PP-14908	Castle nut	城堡螺帽	AN-08	1
7-28	PP-14958	Locking washer	鎖緊墊圈	AW-08	1
7-29	AHA-0429	Adjust collar	調整環		1
7-30	PP-14693	Roller bearing	滾柱軸承	32208	2
7-31	AHA-0431	Bearing collar	軸承環		1
7-32		Inner hexagon bolt	內六角螺栓	M6 x 10	14
7-33	AHA-0433	Fixture plate	固定板		1
7-34	AHA-0454	Rubber packing	耐油墊圈		1
7-35	PP-51090	Oil seal	油封	130x160x14	1
7-36		Spring pin	彈簧銷	ø5 x 60L	1
7-37				deleted	
7-38		Outer hexagon bolt	外六角螺栓	M12 x 25L	1
7-39		Inner hexagon bolt	內六角螺栓	M10 x 45	6
7-40	AHA-0210B	Snap ring (C-ring)	C-型環		1
7-41	AHA-0414	Blade holder spring plate	鋸片固定彈簧片		1
7-42		Inner hexagon bolt	內六角螺栓	M6 x 60L	1
7-43	AHA-0309	Outer hexagon bolt	外六角螺栓		2
7-44		Nut	螺帽	M12	2
7-45				deleted	

Fig 7: DRIVE WHEEL ASS'Y



PART LIST

Section 10

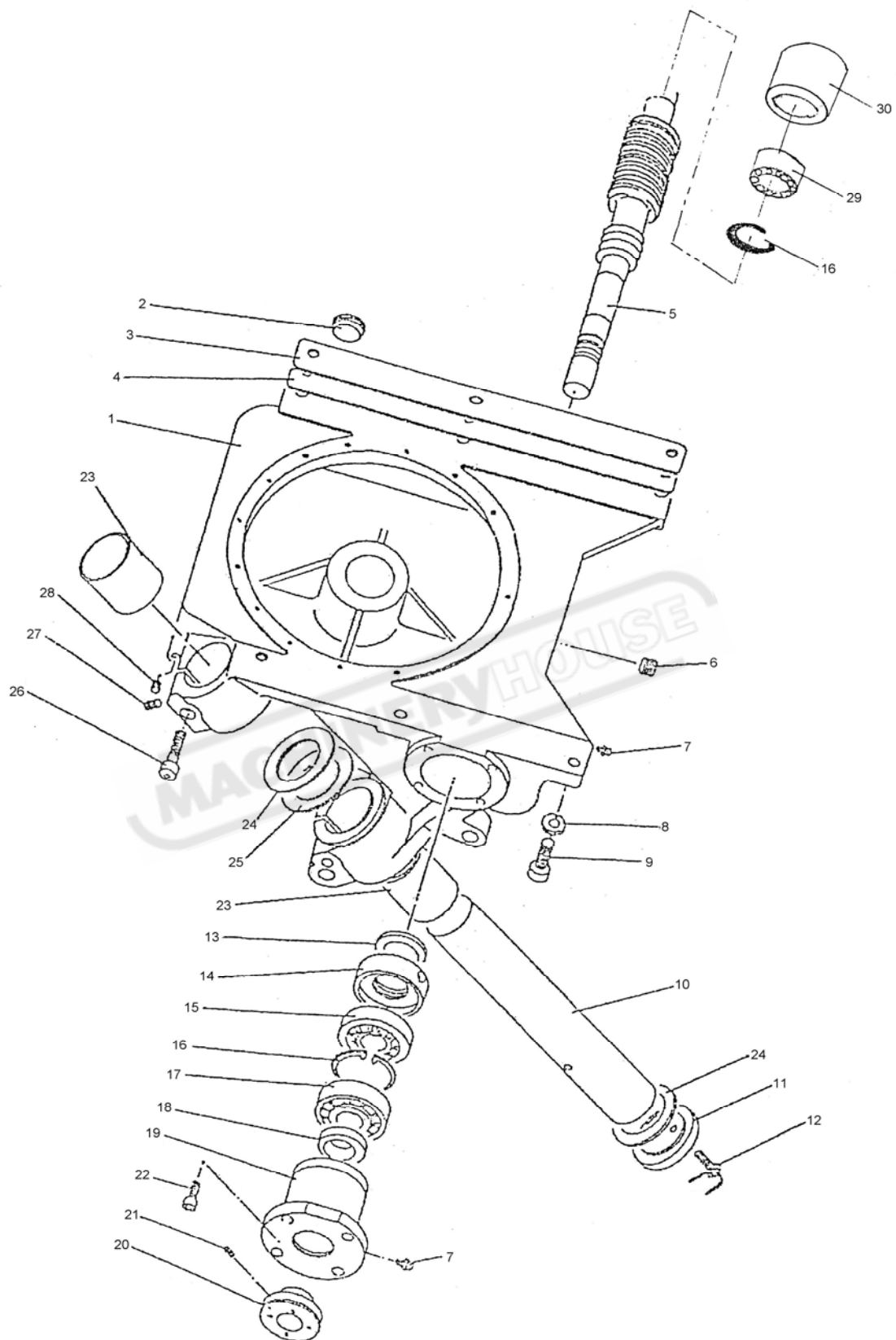


Fig 8 REDUCER GEARBOX ASSY'



PART LIST

Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
8-1	AHA-0301	Reducer G.B body	減速機本體		1
8-2	PP-21060	Oil level gauge	油面鏡	3/4	1
8-3		Thickness shim	厚薄墊片	0.5t	1
8-4		Thickness shim	厚薄墊片	1t	1
8-5	AHA-0305	Worm	蝸桿		1
8-6		Socket hd. plug	塞頭	PT1/2"	1
8-7		Grease nipple	黃油嘴	1/16	2
8-8		Spring washer	彈簧墊片	M12	3
8-9		Inner hexagon bolt	內六角螺栓	M12 x 50L	3
8-10	AHA-0310	Hinge shaft	關節軸		1
8-11	AHA-0311	Hinge shaft cap	關節軸帽		1
8-12		Outer hexagon bolt	外六角螺栓	M8 x 25L	2
8-13	PP-51080	Oil seal	油封	Z type No:9	1
8-14	AHA-0314	Bearing housing	軸承座		1
8-15	PP-14652	Roller bearing	滾柱軸承	30306D	1
8-16		Snap ring (C-ring)	扣環(C-環)	RTE-62	2
8-17	PP-14691	Roller bearing	滾柱軸承	32206	1
8-18	PP-51070	Oil seal	油封	V-38505	1
8-19	AHA-0319	Bearing case	軸承座		1
8-20	AHA-0320	Wire brush pulley	鋼刷普利		1
8-21		Set taper screw	止付螺絲	M5 x 8L	2
8-22		Inner hexagon bolt	內六角螺栓	M8 x 20L	4
8-23	PP-13250	DU bushing	軸套(乾式軸承)	MB5060	2
8-24	AHA-0324	Teflon washer	鐵氟龍墊圈		3
8-25	AHA-0325	Thrust bearing enndle washer			2
8-26		Inner hexagon bolt	內六角螺栓	M12 x 40L	2
8-27		Set taper screw	止付螺絲	M6 x 8L	2
8-28		Socket hd. plug	塞頭	PT1/2"	1
8-29	PP-14131	Ball bearing	球型軸承	6206z	1
8-30	AHA-0326	Bearing housing	軸承座		1
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Fig 8: REDUCER GEARBOX BODY ASS'Y





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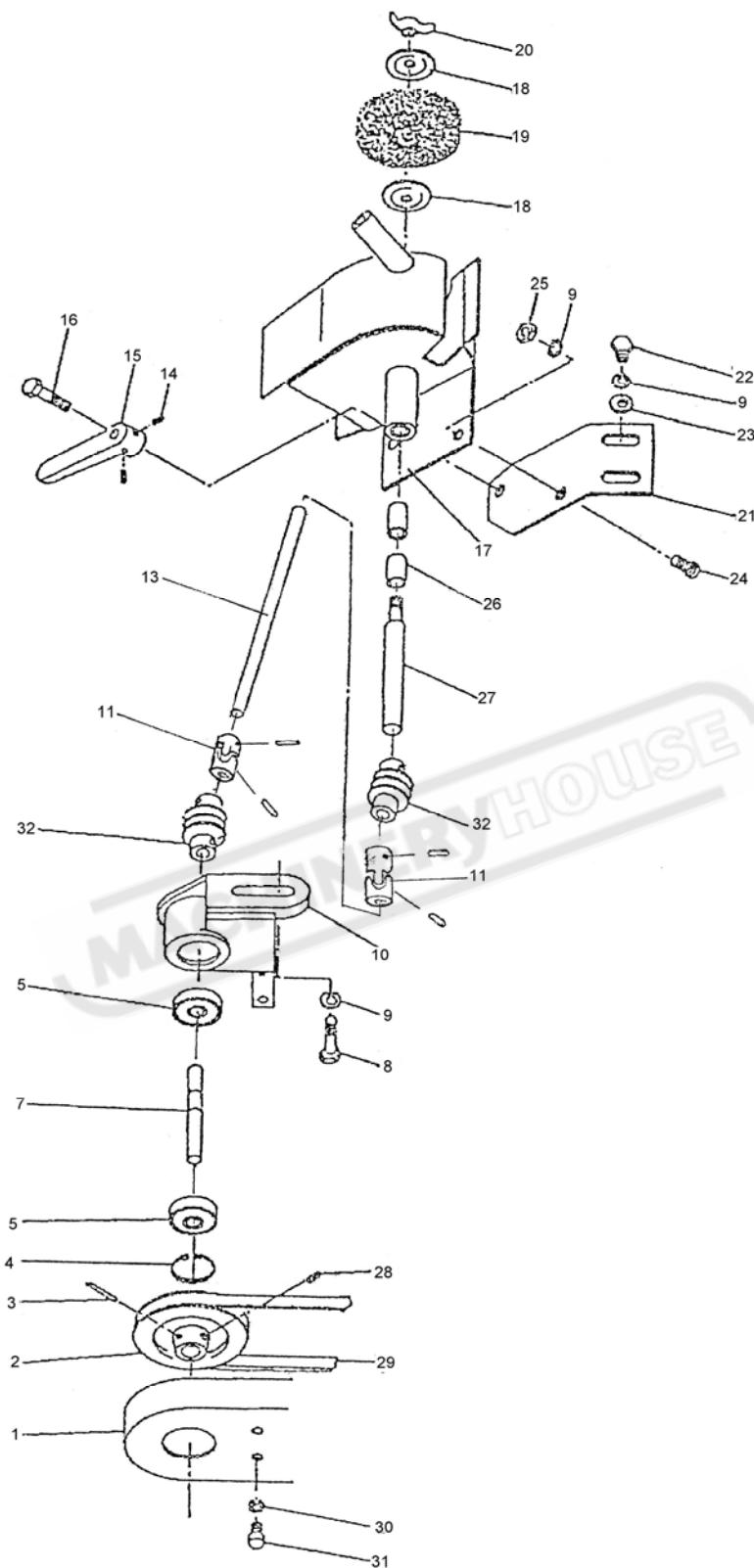
Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
9-1	AHA-1804A	Control box	控制箱		1
9-2	AHA-1805A	Control box cover	控制箱蓋		1
9-3		Ball head screw	大九頭螺絲	M6 x 12L	14
9-4		Outer hexagon bolt	外六角螺栓	M8 x 12L	8
9-5		Spring washer	彈簧墊片	M8	8
9-6		Washer	墊片	M8	4
9-7	AHA-1808	Control box bracket	控制箱固定板		1
9-8	AHA-1804-1	Hyd. control plate	液壓控制板		1
9-9	AHA-1804-3	Hyd. data panel	液壓控制面板		1
9-10		Set taper screw	止付螺絲	M5 x 12L	4
9-11	AHA-1804Q	Elec. control plate	電氣控制板		1
9-12	AHA-1804R	Elec. data panel	電氣控制面板		1
9-13		Hexagon socket flat head screw	內六角平頭螺絲	M5 x 6L	8
9-14	AHA-1806	Rotate knob	旋轉旋鈕		2
9-15	AHB-1102-NC	Work lamp fixture	工作燈固定座		2
9-16	PP-90602C	Work lamp	工作燈固定座		1
9-17	AGB-70345-NC	Lamp cover	燈罩		1
9-18	AGB-70346-NC	Transparent plate	透明板		1
9-19		Inner hexagon bolt	內六角螺栓	M4 x 12L	8
9-20		Inner hexagon bolt	內六角螺栓	M3 x 10L	2
9-21	AHA-6100	Flow control valve set	流量控制閥組		1
9-22	AHA-10289	Regulator valve set	調整閥組		1
9-23					
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Fig 9: ELECTRICAL & HYDRAULIC CONTROL BOX ASS'Y

**PART LIST**

Section 10

**Fig 10 WIRE BRUSH ASSY'**



PART LIST

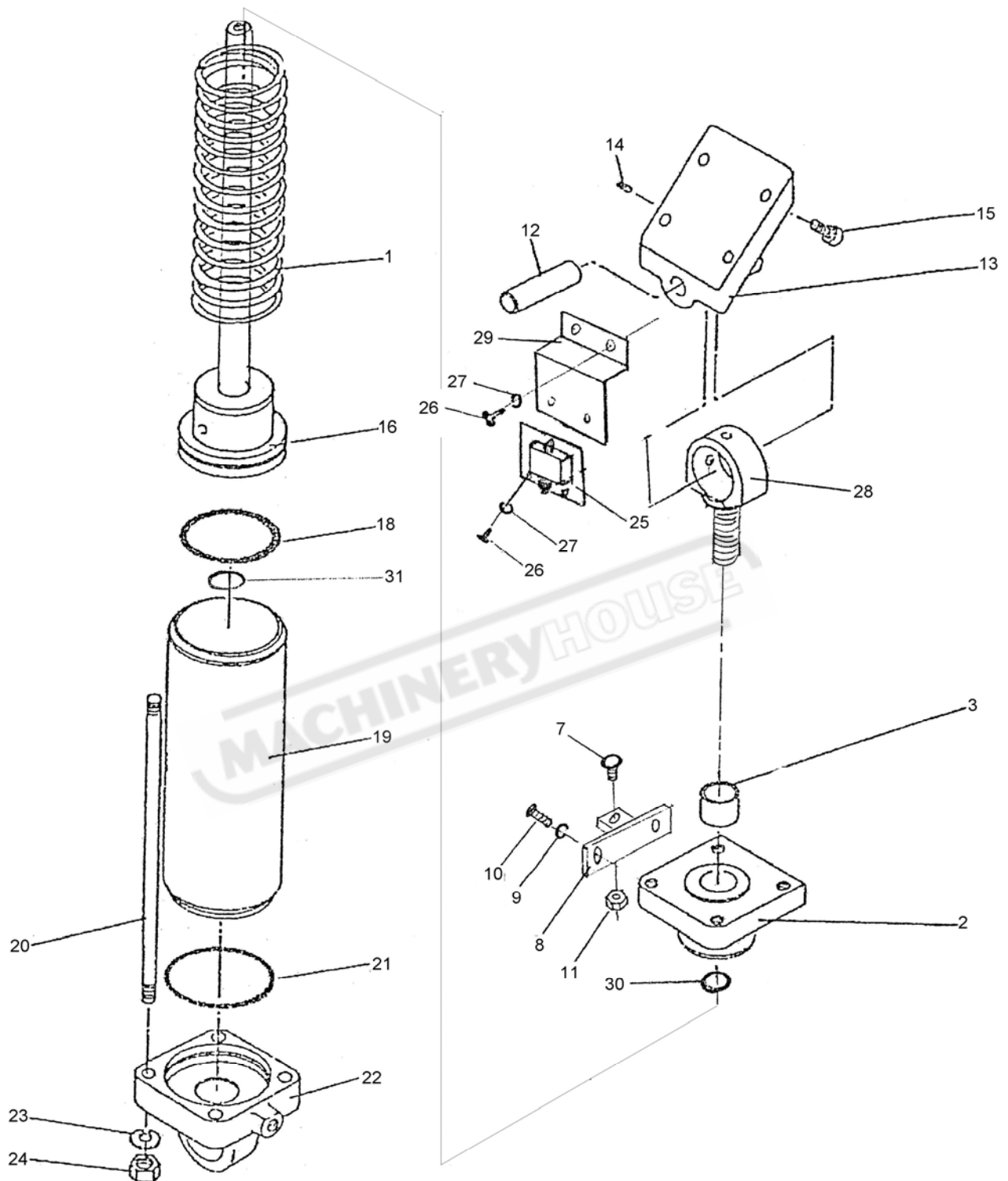
Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
10-1	AHA-1201	Wire brush pulley cover	鋼刷普利護蓋		1
10-2	AHA-1202	Wire brush pulley	鋼刷普利		1
10-3		Spring pin	彈簧銷	ø4 x 25L	1
10-4		Snap ring	扣環 (C-型環)	RTW32	1
10-5	PP-14006	Bearing	軸承	6201V	2
10-6				deleted	
10-7	AHA-1207	Pulley shaft	普利軸		1
10-8		Inner hexagon bolt	內六角螺栓	M8 x 40L	2
10-9		Washer	墊片	M8	7
10-10	AHA-1211	Bearing housing	軸承支座		1
10-11	PP-15010	Universal joint	萬向傳動軸	12m/m	2
10-12				deleted	
10-13	AHA-1215	Brush transfer shaft	鋼刷傳動軸		1
10-14		Set taper screw	止付螺絲	M5 x 6L	2
10-15	AHA-1217	Brush adjust lever	鋼刷調整連桿		1
10-16		Outer hexagon bolt	外六角螺栓	M8 X 35L	1
10-17	AHA-1220	Wire brush cover	鋼刷護蓋		1
10-18		Brush support washer	鋼刷支撐墊圈	5/16	2
10-19	PP-58002	Wire brush	鋼刷	AC-2196-9	1
10-20		Thumb nut	蝶形螺帽	M8	1
10-21	AHA-1225	Brush cover bracket	鋼刷護蓋固定板		1
10-22		Outer hexagon bolt	外六角螺栓	M8 x 15L	2
10-23		Washer	墊片	M8	2
10-24		Outer hexagon bolt	外六角螺栓	M8 x 16L	2
10-25		Nut	螺帽	M8	1
10-26	PP-13025	DU. bushing	軸套(乾式軸承)	MB1215	2
10-27	AHB-0519	Brush shaft	鋼刷軸		1
10-28		Set taper screw	止付螺絲	M6 x 6L	1
10-29	PP-56510	Belt	皮帶	M37	1
10-30		Spring washer	彈簧墊片	M6	2
10-31		Outer hexagon bolt	外六角螺栓	M6 x 16L	2
10-32	PP-15012	U.J dust seal	萬向接頭防塵套		2
10-33					
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Fig 10: WIRE BRUSH ASS'Y

**PART LIST**

Section 10

**Fig 11 HEAD CYLINDER ASSY'**



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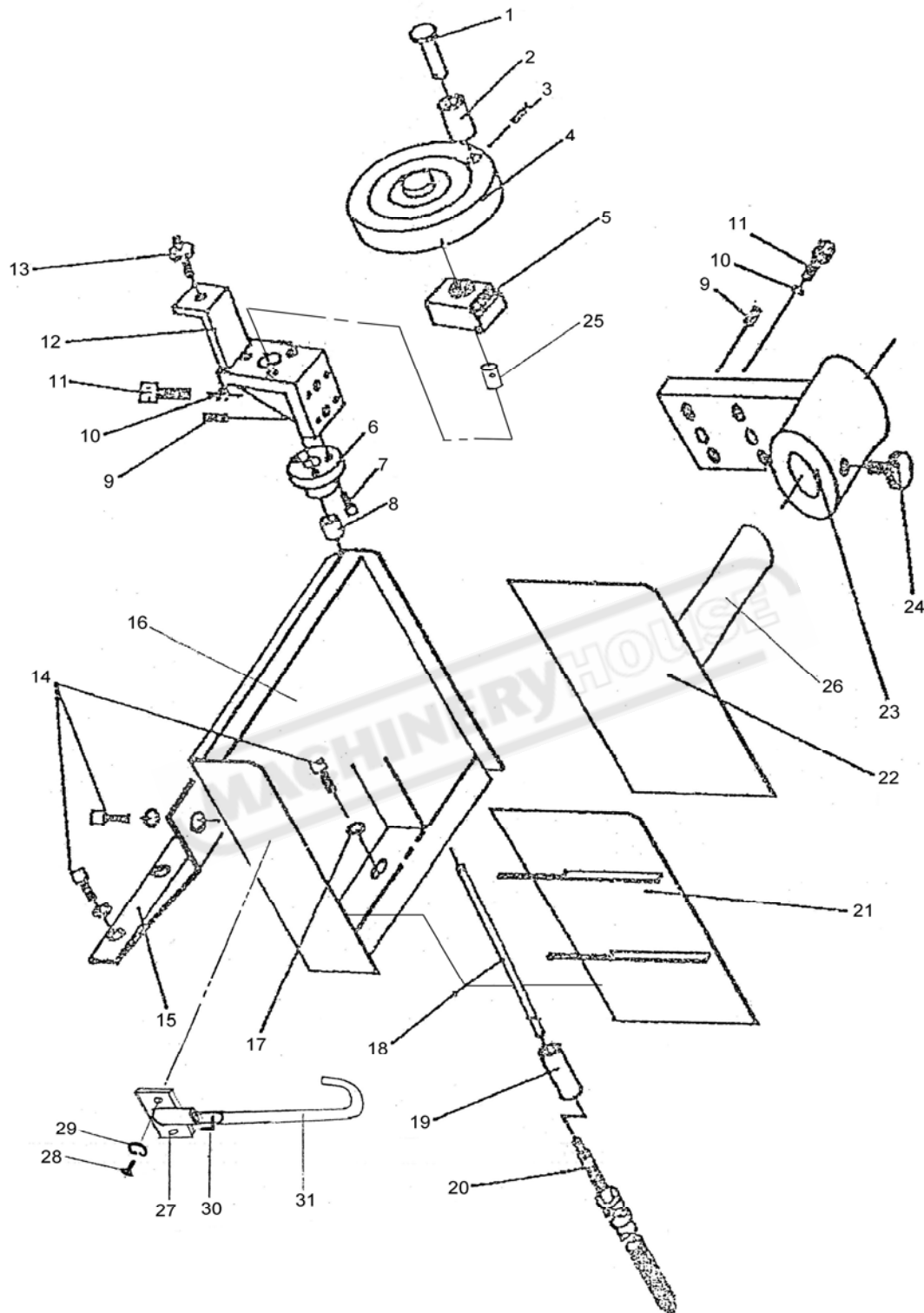
Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
11-1	AHA-1101	Spring	彈簧		1
11-2	AHA-1102	Cyclinder upper cap	唧筒上蓋		1
11-3	PP-13200	DU. bushing	軸套 (乾式軸承)	MB3025	1
11-4				deleted	
11-5				deleted	
11-6				deleted	
11-7		Outer hexagon bolt	外六角螺栓	M8 x 25L	1
11-8	AHA-1108-2-CE	Limite switch plate	限動開關擋板		1
11-9		Spring washer	彈簧墊片	M6	2
11-10		Hexagon socket head bolt	內六角螺栓	M6 x 12L	2
11-11		Nut	螺帽	M8	1
11-12	AGB-70304A	Cyclinder hinge shaft	唧筒插銷		1
11-13	AHA-1113	Cyclinder upper holder	唧筒頂座		1
11-14		Set taper screw	止付螺絲	M6 x 10L	1
11-15		Hexagon socket head bolt	內六角螺栓	M10 x25 L	4
11-16	AHA-1116	Piston and rod	活塞及連桿		1
11-17				deleted	
11-18		O-ring	O-型環	P-70	1
11-19	AHA-1119	Cyclinder	唧筒筒身		1
11-20	AHA-1120	Tir-rod bolt	繫緊桿螺栓		4
11-21		O-ring	O-型環	G85	1
11-22	AHA-1122	Cyclinder under cap	唧筒上蓋		1
11-23		Spring washer	彈簧墊片	M12	4
11-24		Nut	螺帽	M12	4
11-25	PP-90015-CE	Limite switch	限動開關	XCK-M110	1
11-26		Hexagon socket head bolt	內六角螺栓	M6 x 12L	1
11-27		Spring washer	彈簧墊片	M6	4
11-28	PP-14480	Link bearing	連桿軸承	POS-08	1
11-29	AHA-1108-1CE	Limite switch plate	限動開關擋板		1
11-30		O-ring	O-型環	P30	1
11-31	AHA-1117	Talfon washer	鐵氟龍墊片		1
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Fig 11: HEAD CYLINDER ASS'Y

**PART LIST**

Section 10

**Fig 12 FEED EQUIPMENT ASSY'**

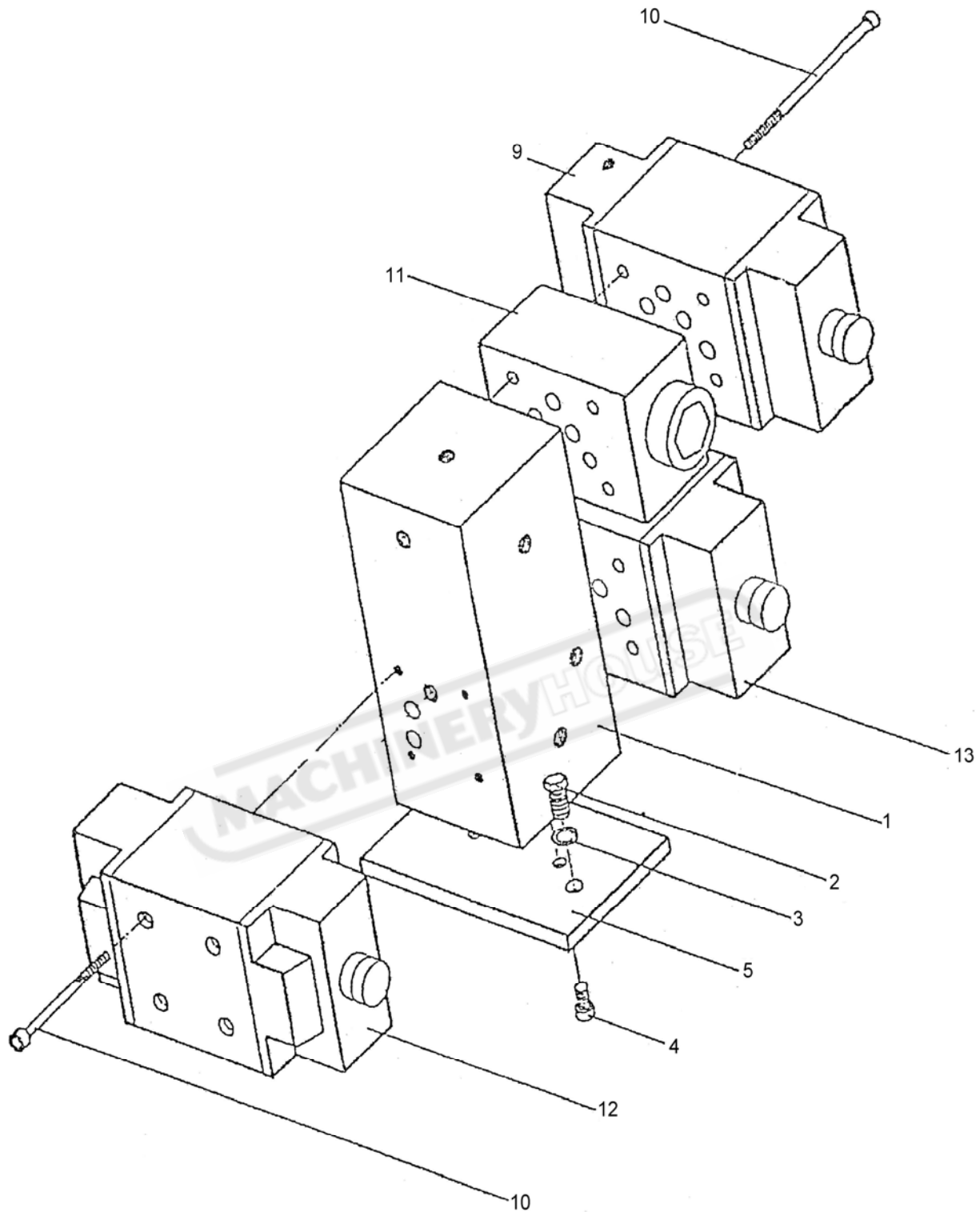


PART LIST

Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
12-1	AHA-1401	Knob shaft	把手軸		1
12-2	AHA-1402	Handle knob	定寸把手		1
12-3		Straight pin	插銷	ø3 x 8L	1
12-4	AHA-1404	Roller	定寸輪		1
12-5	PP-95011	Counter	計數器		1
12-6	AHA-1438	Counter coupling	計數器連結器		1
12-7		Hexagon socket head bolt	內六角螺栓	M5 x 10L	3
12-8	PP-13061	DU bushing	軸套 (乾式軸承)	1610	1
12-9		Spring washer	彈簧墊片	M5 x 16L	8
12-10		Set taper screw	止付螺栓	M8	4
12-11		Hexagon socket head bolt	內六角螺栓	M8 x 35L	4
12-12	AHA-1437-1	Counter bracket	計數器托架		1
12-13	AHA-1408	Lock knob	制動螺栓		1
12-14		Hexagon socket head bolt	內六角螺栓	M10 x 30L	6
12-15	AHA-1427-1	Bracket brace plate	托架支撐板		1
12-16	AHA-1427	Receiving platform	前送料平台		1
12-17		Spring washer	彈簧墊片	M10	6
12-18	AHA-1439A	Counter shaft	計數器軸		1
12-19	PP-15010	Universal joint	萬向連結器	ø 12	1
12-20	AHA-1432	Guide shaft bolt	導軸螺桿		1
12-21	AHA-1424	Fence plate (right)	防護欄板 (右)		1
12-22	AHA-1432A	Fence plate (left)	防護欄板 (左)		1
12-23	M3L-7-20	Fence plate rod bracket	防護欄板桿托架		1
12-24	PP-53010	Star grib	梅花螺栓	M8 x 25L	1
12-25	AHB-1647	Counter bushing	計數器軸套		1
12-26	AHA-1441	Fence plate rod	防護板導桿		1
12-27	AGB-70220	Hose bracket	冷卻水管托架		1
12-28		Spring washer	彈簧墊片	M5	2
12-29		Hexagon socket head bolt	內六角螺栓	M5 x 12L	2
12-30	PP-43136	Flow throttle valve	流量節流閥	A103,PT3/8	1
12-31	PP-57079	Flexible hose	軟管	3/8 x 25"	1
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Fig 12: FEED EQUIPMENT ASS'Y

**PART LIST****Section 10****Fig 13 MAINFOLD TAPPER ASSY'**



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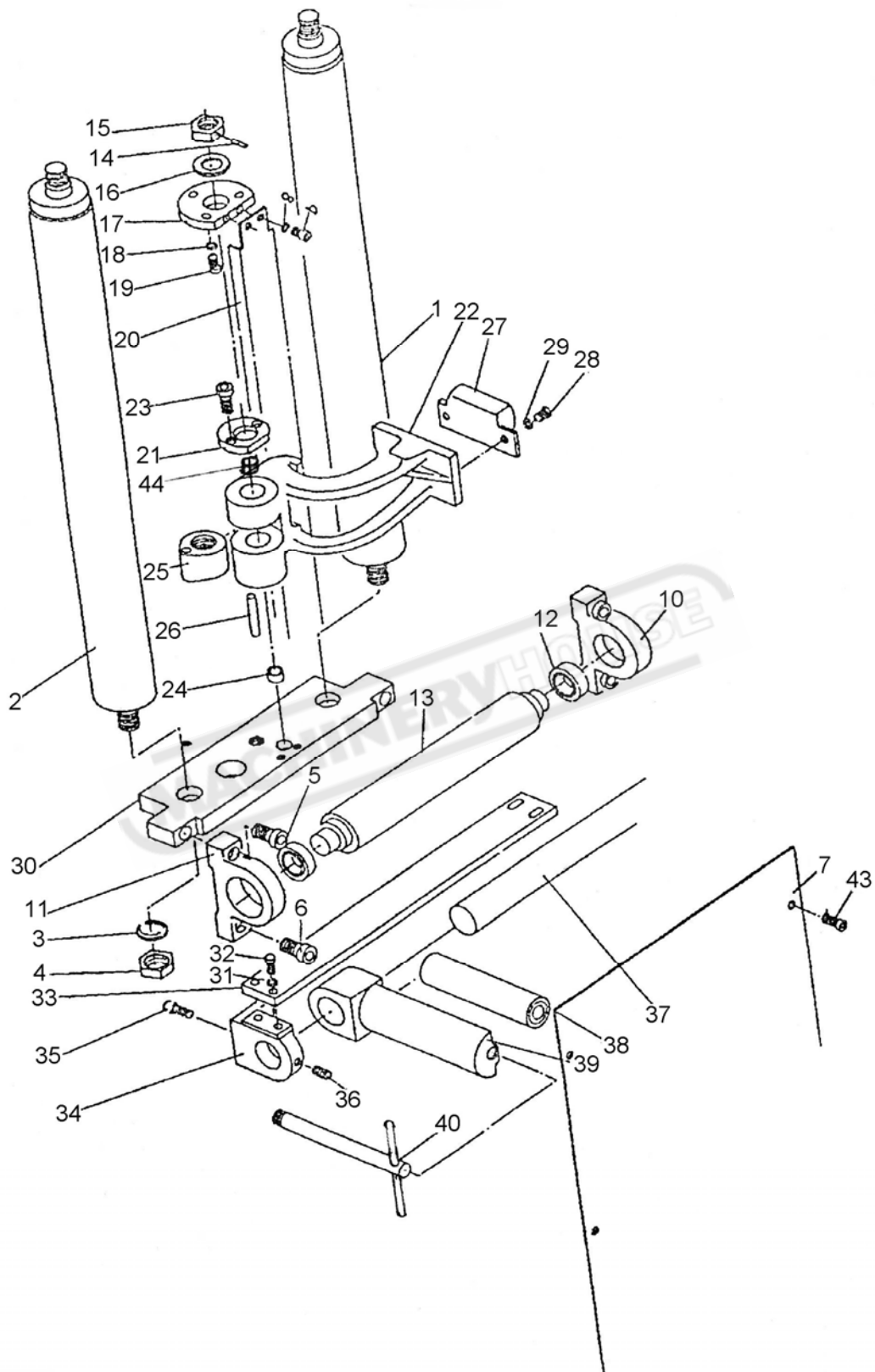
Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
13-1	AHA-1001	Manifold	油路板		1
13-2		Outer hexagon bolt	外六角螺栓	M10 x 12L	2
13-3		Spring washer	彈簧墊片	M10	2
13-4		Hexagon socket head bolt	內六角螺栓	M6 x 12L	2
13-5	AHA-1001-1	Manifold fixture plate	油路板固定板		1
13-6				deleted	
13-7				deleted	
13-8				deleted	
13-9	PP-43521	Solenoid valve	電磁閥	3C4	1
13-10		Hexagon socket head bolt	內六角螺栓	M6 x 76L	12
13-11	PP-43125	Check valve	防逆瓣(引導式止回閥)		2
13-12	PP-43523	Solenoid valve	電磁瓣	3C9	1
13-13	PP-43525	Solenoid valve	電磁瓣	3C2	1
13-14					
13-15					
13-16					
13-17					
13-18					
13-19					
13-20					
13-21					
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Fig 13: MANIFOLD TAPPET CYLINDER

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Section 10

**Fig 14 WORK FEED DEVICE**



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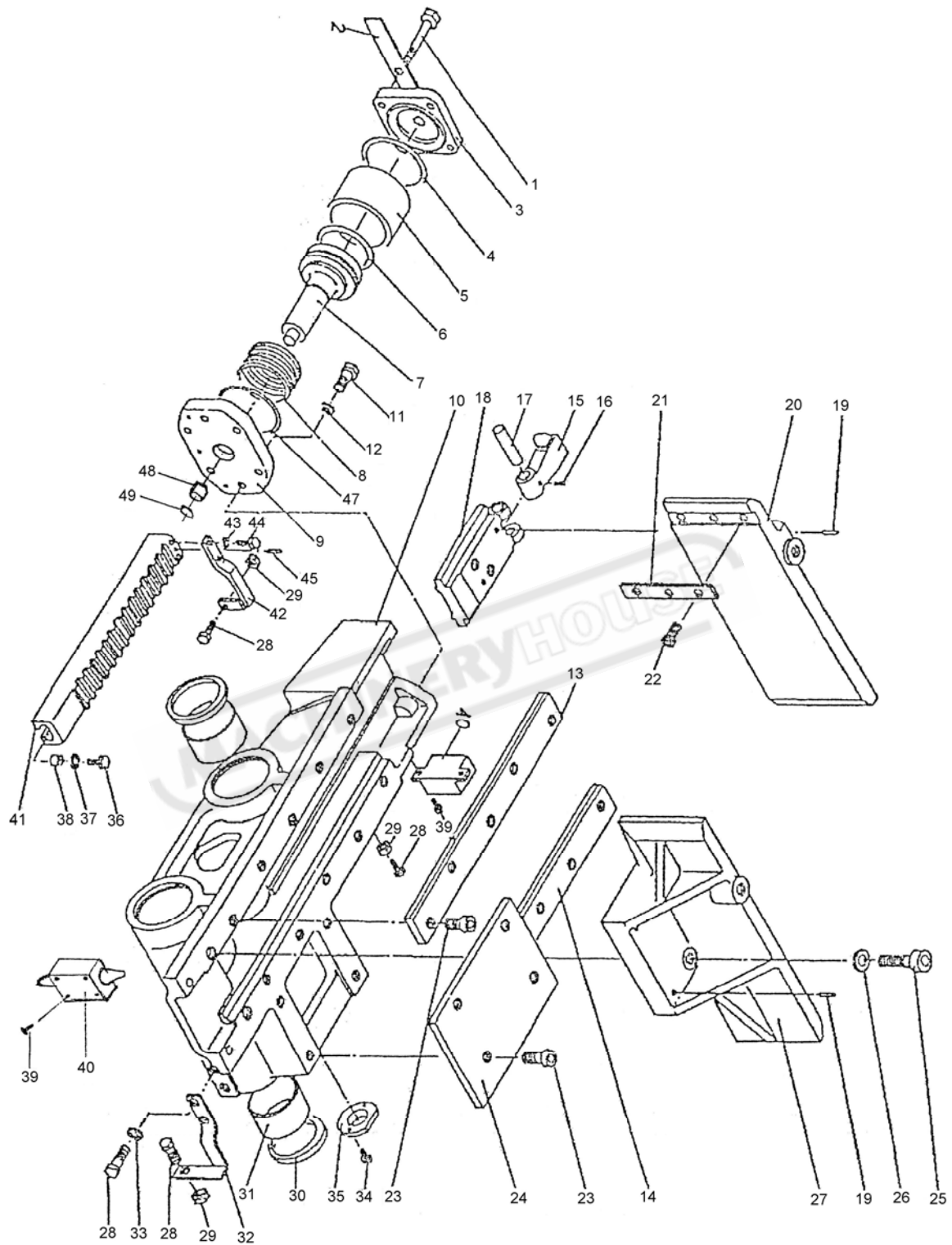
Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
14-1	AHA-1601B	Guide shaft (L)	送料軸		1
14-2	AHA-1601B	Guide shaft (Right)	送料軸		1
14-3		Spring washer	彈簧墊片	M20	2
14-4		Nut	螺帽	M20	2
14-5		Hexagon socket bolt	內六角螺栓	M12 x 30L	6
14-6		Hexagon socket bolt	內六角螺栓	M12 x 60L	2
14-7	AHA-1607	Cylinder cover	唧筒蓋板		1
14-8		Spring washer	彈簧墊片	M5	4
14-9		Hexagon socket bolt	內六角螺栓	M5 x 10L	4
14-10	AHA-1636	Roller bracket (Right)	左滾輪固定座		2
14-11	AHA-1636	Roller bracket (L)	右滾輪固定座		2
14-12	PP-14275	Roller bearing	滾柱軸承	6205ZZ	4
14-13	AHA-1625	Roller	滾輪		2
14-14		Straight pin	固定銷	ø4 x 25L	1
14-15	AHA-1643	Lock nut	止動螺帽		1
14-16	PP-14430A,B	Ball bearing	球型軸承	2035	1
14-17	AHA-1645	Bearing support	軸承支座		1
14-18		Spring washer	彈簧墊片	M12	3
14-19		Hexagon bolt	外六角螺栓	M12 x 30L	3
14-20	AHA-1641	Screw shaft bolt cover	螺栓軸蓋板		1
14-21	AHA-1649	Fitting plate	定寸擋板		1
14-22	AHA-1640	Stopper bracket	定寸支座		1
14-23		Hexagon bolt	外六角螺栓	M15 x 15L	2
14-24	PP-13041	DU brushing	軸套 (乾式軸承)	MB1410	1
14-25	AHA-1650	Nut	定寸螺帽		1
14-26		Straight pin	定位銷	ø5 x 50L	1
14-27	PP-9002A-CE	Limit switch	限動開關	XCR-J163	1
14-28		Hexagon socket bolt	內六角螺帽	M6 x 12L	2
14-29		Spring washer	彈簧墊片	M6	2
14-30	AHA-1654	Deliver shaft plate	送料軸固定板		1
14-31		Spring washer	彈簧墊片	M8	4
14-32		Hexagon bolt	外六角螺栓	M8 x 25L	4
14-33	AHA-1675	Stopper plate	側滾輪擋板		1
14-34	AHA-1669A,B	Guide roller bracket (R, L)	側滾輪座(左 右)		1
14-35		Hexagon socket bolt	內六角螺栓	M10 x 25L	4
14-36		Set taper screw	止付螺絲	M8 x 15	2
14-37	AHA-1662	Side roller shaft	側滾輪固定軸		1
14-38	AHA-1677B	Side roller	側滾軸		2
14-39	AHA-1667A,B	Side roller bracket (R,L)	側滾軸支撐座		1
14-40	AHA-1665	Side roller retainer handle	側滾輪軸固定把手		2
14-41				deleted	
14-42				deleted	
14-43		Ball head bolt	大九頭螺栓	M5 x 8L	6
14-44	PP-13013	DU brushing	軸套 (乾式軸承)	2015	1
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Fig 14: WORK FEED DEVICE

**PART LIST**

Section 10

**Fig 15 FEED VISE ASSY'**



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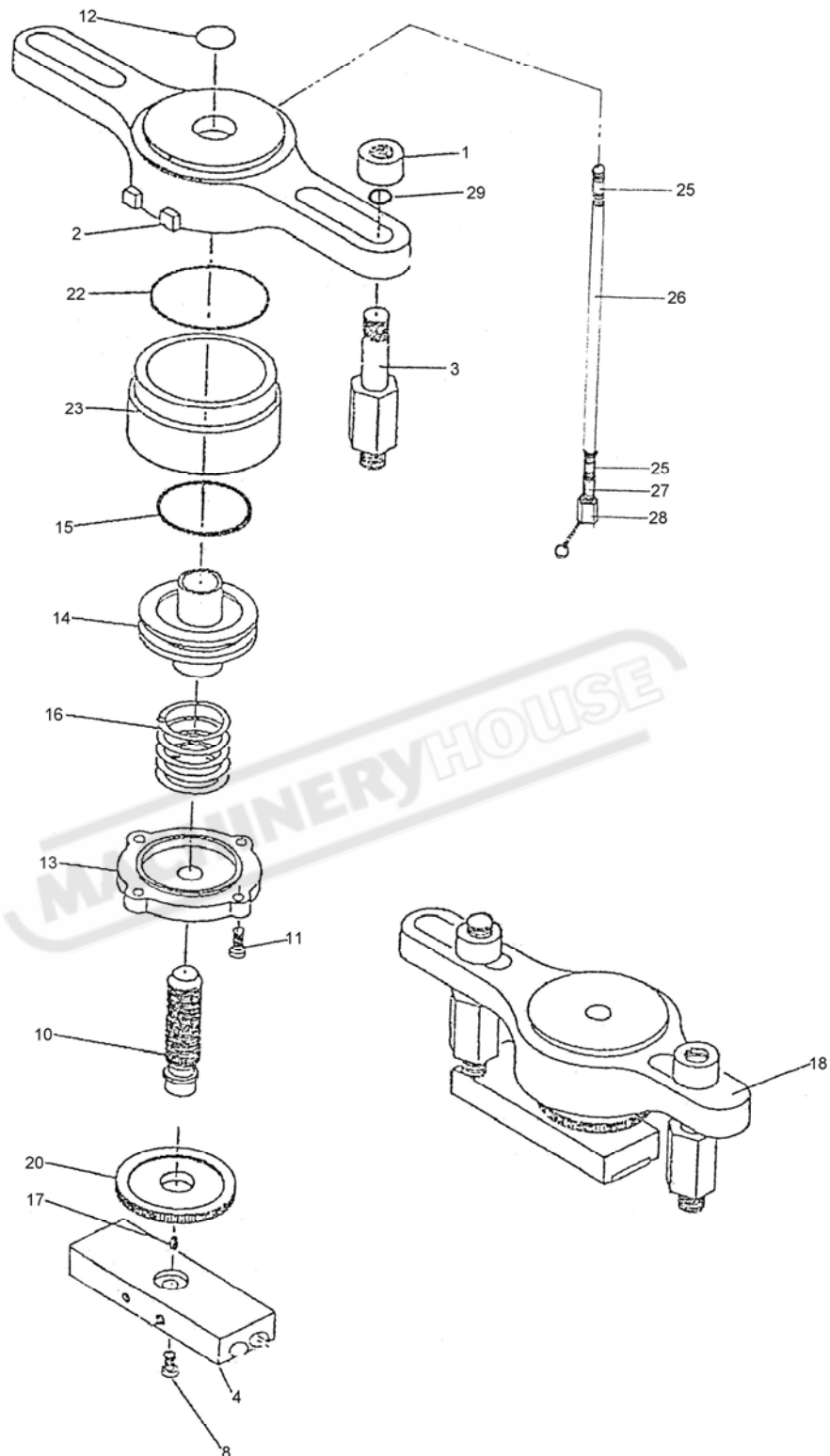
Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
15-1		Hexagon head bolt	外六角螺栓	M12 x 135L	4
15-2		Safety rod	安全桿	M12	4
15-3	AHA-0214	Cylinder rear cap	汽缸後蓋		1
15-4		O-ring	O 型環	G80	1
15-5	AHA-0216	Cylinder	汽缸		1
15-6		O-ring	O 型環	P-70	2
15-7	AHA-0218	Piston & Rod	活塞及導桿		1
15-8	AHA-0219	Spring washer	彈簧墊片		1
15-9	AHA-0220	Cylinder front cap	汽缸前蓋		1
15-10	AHA-1510	Feed vise bed	送料床面		1
15-11		Hexagon socket head bolt	內六角螺栓	M12 x 40L	2
15-12		Spring washer	彈簧墊片	M12	2
15-13	AHA-1513	Slide plate (Front)	床面鋼板(前)		1
15-14	AHA-1513	Slide plate (Rear)	床面鋼板(後)		1
15-15	AHA-0224	Pawl	施力板		1
15-16		Set taper screw	止付螺絲	M6 x 8L	1
15-17	AHA-0225B	Straight pin	插銷		1
15-18	AHA-1518	Vise slide block	虎前滑塊座		1
15-19		Taper pin	止付銷	ø10 x 50L	4
15-20	AHA-1520	Feed movable vise jaw	後活動虎鉗		1
15-21	AHA-1521	Cushion plate	緩衝板		4
15-22		Hexagon socket flat head screw	皿頭內六角螺絲	M5 x 16L	12
15-23		Hexagon socket head bolt	內六角螺栓	M8 x 16L	14
15-24	AHA-1524	Deliver plate	送料平台		1
15-25		Hexagon socket head bolt	內六角螺栓	M16x60L,M16x40L	2
15-26		Spring washer	彈簧墊片	M16	4
15-27	AHA-1527	Rear fixed vise jaw	後固定虎鉗		1
15-28		Hexagon head bolt	外六角螺栓	M8 x 30L	5
15-29		Nut	螺帽	M8	3
15-30	PP-51146	Dust seal	防塵套	65 x 79 x 8/11	4
15-31	PP-13260	DU brushing	軸套(乾式軸承)	MB6540	4
15-32	AHA-1533-CE	Switch lever	開關連桿		1
15-33		Spring washer	彈簧墊片	M8	2
15-34		Hexagon socket head bolt	內六角螺栓	M5 x 15L	2
15-35	AHA-1537	Fitting plate	定寸止檔板		1
15-36		Hexagon socket head bolt	內六角螺栓		1
15-37		Spring washer	彈簧墊片	M8	1
15-38	AHA-0210B	Rack guide ring	浪行板導環		1
15-39		Hexagon socket head bolt	內六角螺栓	M6 x 12L	4
15-40	PP-90015-CE	Limit switch	限動開關	XCK-M110	2
15-41	AHA-0211B	Rack	浪行板(齒條板)		1
15-42	AHA-1544-CE	Switch lever	開關連桿		1
15-43		Spring washer	彈簧墊片	M6	2
15-44		Hexagon head bolt	六角螺栓	M6 x 15L	2
15-45		Straight pin	插銷	ø6 x 35L	1
15-46				deleted	
15-47	PP-51117	Ring gasket	環型墊圈	P-70	1
15-48	PP-13200	DU brushing	軸套(乾式軸承)	3025	1
15-49	PP-51144	Dust seal	防塵套	30 x 40 x 6/9	1

Fig 15: FEED VISE ASSY

**PART LIST**

Section 10

**Fig 16 MULTI VISE ASSY'**



PART LIST

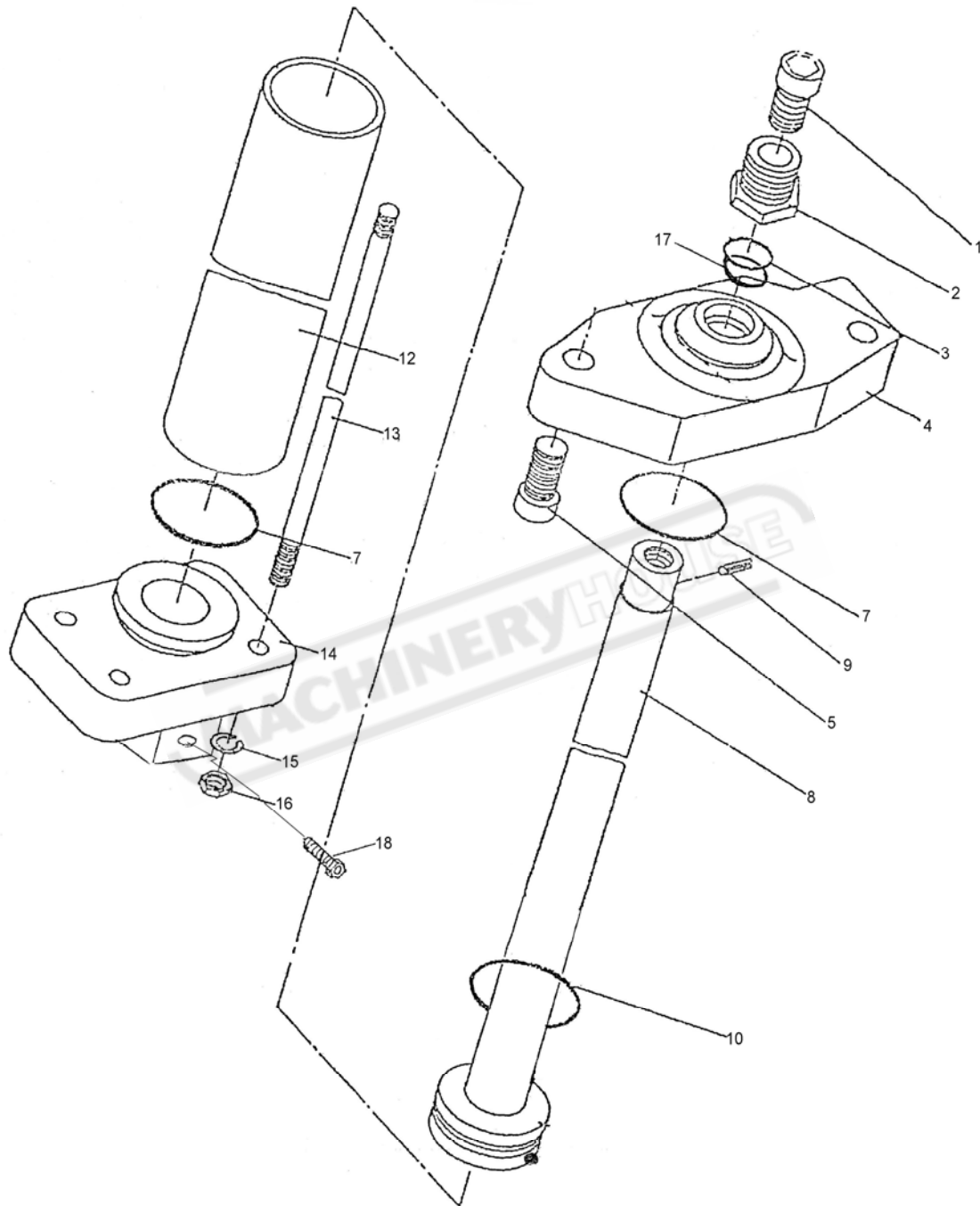
Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
16-1		Nut	螺帽	M14	4
16-2	AHA-1904	Front multi vise body	前下壓本體		1
16-3	AHA-1905	Fixture bolt	固定螺栓		4
16-4	AHA-19240	Clapper	下壓板組		1
16-5				deleted	
16-6				deleted	
16-7				deleted	
16-8		Hexagon socket head bolt	內六角螺栓	M8 x 20L	2
16-9				deleted	
16-10	AHC-1912	Clapper adjust bolt	下壓調整螺栓	M8 x 25L	2
16-11		Hexagon socket head bolt	內六角螺栓	P26	8
16-12		O-ring	O 型環		2
16-13	AHA-1915A	Cyclinder rear cap	活塞後蓋		2
16-14	AHA-1917A	Piston	活塞		2
16-15		O-ring	O 型環	P53	2
16-16	AHA-1919	Spring	彈簧		2
16-17		Straight pin	插銷	ø3 x 8L	2
16-18	AHA-1921	Rear multi vise body	後下壓本體		1
16-19				deleted	
16-20	AHA-1923	Adjust wheel	調整輪		2
16-21				deleted	
16-22		O-ring	O 型環	G70	1
16-23	AHA-1925	Cyclinder	汽缸		1
16-24				deleted	
16-25		Junction	直接頭	1/4" x 1/4"	4
16-26		Flexible pipe	軟管	1/4"x700L,500L	1
16-27	PP-21100	Quick junction	快速接頭		2
16-28	AHA-1931	Dust seal	防塵套		2
16-29		Flat washer	平面墊片	M14	4
16-30					
16-31					
16-32					
16-33					
16-34					
16-35					
16-36					
16-37					
16-38					
16-39					
16-40					
16-41					
16-42					
16-43					
16-44					
16-45					

Fig 16: MULTI VISE ASSY

**PART LIST**

Section 10

**Fig 17 FEED CYCLINDER ASSY'**



PART LIST

Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
17-1		Hexagon socket head bolt	內六角螺栓	M18 x 60L	1
17-2	AHA-1605	Bushing nut	襯套		1
17-3		O-ring	O 型環	P28	1
17-4	AHA-1657	Cyclinder front head	汽缸前蓋		1
17-5		Hexagon socket head bolt	內六角螺栓	M14 x 25L	2
17-6				deleted	
17-7		O-ring	O 型環	G55	2
17-8	AHA-1602	Piston rod	活塞桿		1
17-9		Spring pin	彈簧銷	ø3 x 28L	1
17-10		O-ring	O 型環	P50A	1
17-11				deleted	
17-12	AHA-1620	Cyclinder	汽缸		1
17-13	AHA-1620	Tie-rod	繫桿		4
17-14	AHA-1679	Cyclinder rear end	汽缸後蓋		1
17-15		Spring washer	彈簧墊片	M10	4
17-16		Nut	螺帽	M10	4
17-17	PP-51150	Oil seal	油封	UHS-28	1
17-18		Hexagon socket head bolt	內六角螺栓	M12 x 30L	1
17-19					
17-20					
17-21					
17-22					
17-23					
17-24					
17-25					
17-26					
17-27					
17-28					
17-29					
17-30					
17-31					
17-32					
17-33					
17-34					
17-35					
17-36					
17-37					
17-38					
17-39					
17-40					
17-41					
17-42					
17-43					
17-44					
17-45					

Fig 17: FEED CYCLINDER ASSY



PART LIST

Section 10

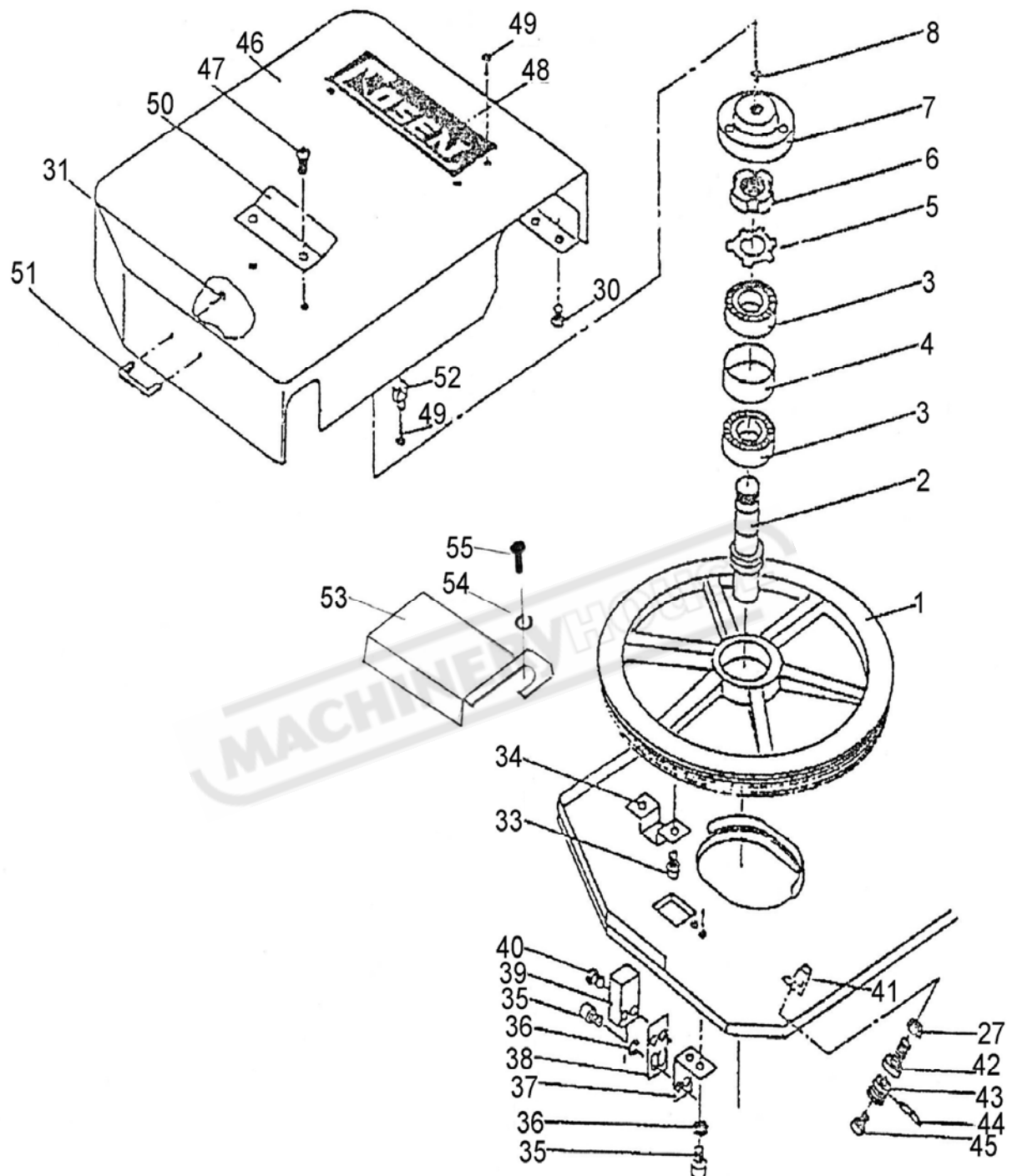


Fig 18 IDLE WHEEL ASSY'



PART LIST

Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
18-1	AHA-0634A,B	Idle wheel	上輪		1
18-2	AHA-0635	Wheel shaft	上輪軸		1
18-3	PP-14613	Roller bearing	滾柱軸承	30207	2
18-4	AHA-0637	Bearing collar	軸承環		1
18-5	PP-14957	Locking washer	鎖緊墊圈	AW07	1
18-6	PP-14907	Castle nut	城堡螺帽	AW07	1
18-7	SHA-04140	Idle wheel cover	上輪箱蓋		1
18-8		Grease nipple	黃油嘴	PT 1/6	1
				deleted	
				deleted	
				deleted	
				deleted	
				deleted	
				deleted	
18-27		Nut	螺帽	M12	4
18-28				deleted	
18-29				deleted	
18-30		Hexagon head bolt	外六角螺栓	M6 x 12L	4
18-31		Hexagon head bolt	外六角螺栓	M5 x 8L	2
18-32				deleted	
18-33		Hexagon socket head bolt	內六角螺栓	M5 x 16L	2
18-34	AHA-0633-CE	Proximate sensor switch plate	上輪感應電門固定板		1
18-35		Hexagon socket head bolt	內六角螺栓	M4 x 8L	4
18-36		Spring washer	彈簧墊片	M4 x 8L	4
18-37	AHA-0670A	Sensor bracket	感應器底座		1
18-38	AHA-0672	Sensor switch mounting plate	感應器電門固定板		1
18-39	PP-90594	Proximate sensor switch	限動電門		1
18-40		hexagon socket head bolt	內六角螺栓	M3 x 15L	2
18-41	AHA-0452	Fitting plate(saw bow)	鋸弓定位板		1
18-42	AHA-0631	Fitting bolt	定位螺栓		1
18-43	AHA-0629	dumper spring	緩衝彈簧		1
18-44	AHA-0630	Spring plate	墊圈		1
18-45		hexagon socket head bolt	內六角螺栓	M6 x 12L	1
18-46	AHA-0665	Idle wheel cover	上輪箱蓋		1
18-47		Flat head cross screw	平頭十字螺絲	M6 x 12L	2
18-48	AHA-0666	Company name plate	公司名牌		1
18-49		Flat head cross screw	平頭十字螺絲	M4 x 12L	6
18-50	AHA-0668	Saw blade cover plate	鋸帶保護板		1
18-51	PP-52080	Wheel cover handle	輪箱蓋把手		1
18-52	AHA-0434	Rubber washer	橡膠墊圈		2
18-53	AHA-0667	Saw blade proter cover	鋸帶保護蓋		1
18-54		Nut	螺帽	M6	1
18-55		Hexagon bolt	六角螺栓	M6 x 16L	1
18-56				deleted	
18-57				deleted	
18-58				deleted	

Fig 18: FEED CYCLINDER ASSY



PART LIST

Section 10

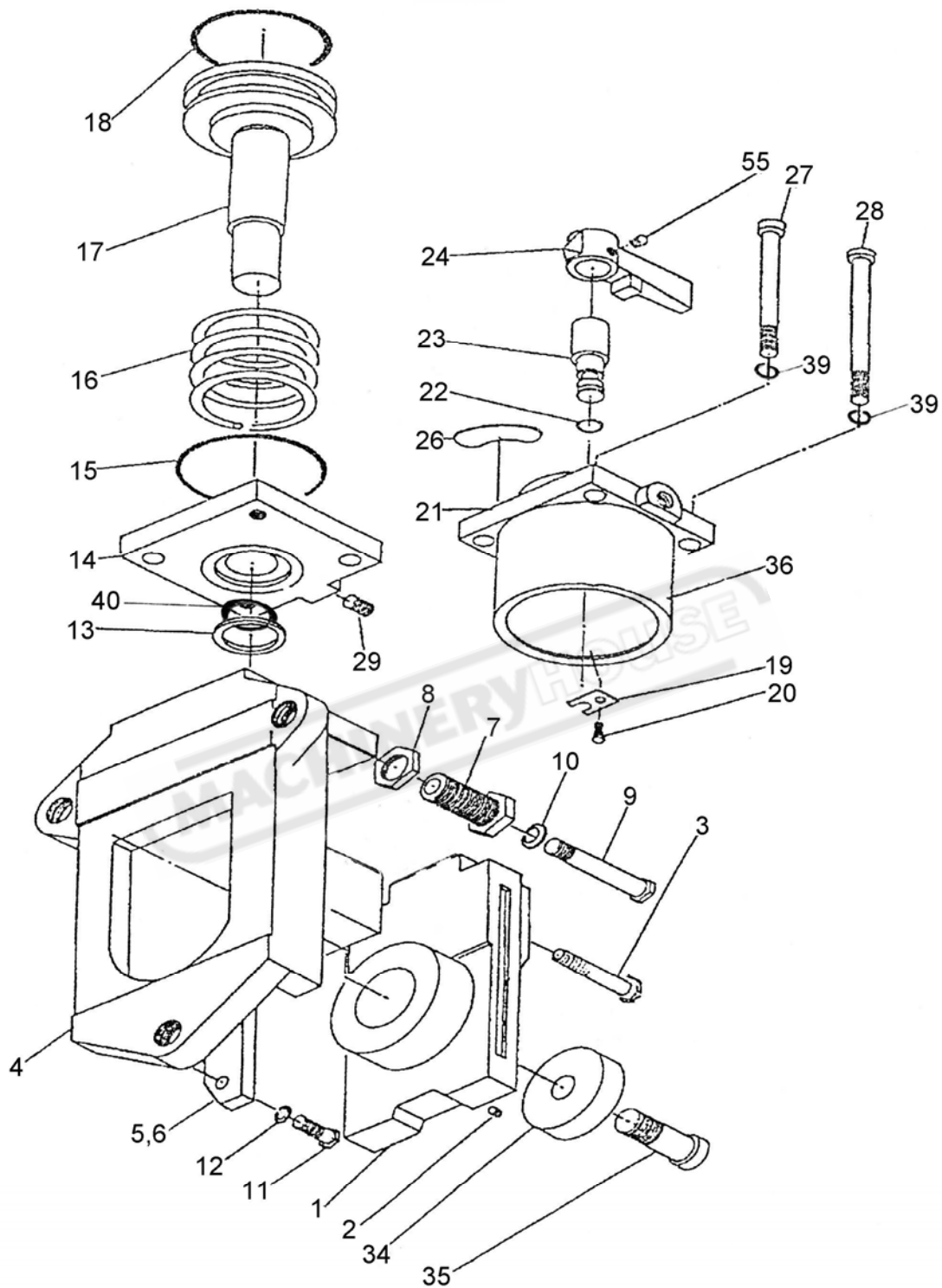


Fig 19 BLADE TENSION FACILITY ASSY'



PART LIST

Section 10

No	Part no	Part name	P.Name Chi	Part Spec.	Qty
19-1	AHA-0608A	Tension slide adjust plate	張力做滑板調整板		1
19-2		Grease nipple	黃油嘴	1/16	1
19-3		Hexagon socket head bolt	內六角螺栓	M12 x 60L	1
19-4	AHA-0612A	Tension block body	張立塊座本體		1
19-5	AHA-0603	Guide plate (Left)	左壓板		1
19-6	AHA-0603	Guide plate (right)	右壓板		1
19-7	AHA-0610	Adjusting bolt	調整螺栓		3
19-8	AHA-0611	Adjusting nut	調整螺帽		3
19-9		Hexagon socket head bolt	內六角螺栓	M12 x 80L	3
19-10		Spring washer	彈簧墊片	M12	3
19-11		Hexagon bolt	六角螺栓	M8 x 30L	6
19-12		Spring washer	彈簧墊片	M8 x 30L	6
19-13	PP-51141	Dust seal	防塵帽	32 x 45 x 7	1
19-14	AHA-0618C	Cylinder rear cap	唧筒後蓋		1
19-15		O-ring	O 型環	G80	2
19-16	AHN-3313	Spring	彈簧		1
19-17	AHA-0618A	Piston and rod	活塞及導桿		1
19-18		O-ring	O 型環	P70	1
19-19	AHB-0655	Niddle valve stopper plate	閥針定位板		1
19-20		Cap screw	蓋板螺絲	M6 x 15	1
19-21	AHA-0618B	Cylinder front cap	唧筒前蓋		1
19-22		O-ring	O 型環	P11	1
19-23	AHB-0651	Rotary valve	切換針閥		1
19-24	AHB-0653	Valve lever	切換把手		1
19-25		Set taper screw	止付螺絲	M6 x 10L	1
19-26	AHB-0660	Label	張力鬆緊銘牌		1
19-27		Hexagon bolt	六角螺栓	M10 x 110L	2
19-28		Hexagon bolt	六角螺栓	M10 x 130L	2
19-29		Plug	彎接頭	PT1/8 x 1/4"	4
19-30				deleted	
19-31				deleted	
19-32				deleted	
19-33				deleted	
19-34	AHA-0403	Drive wheel locking washer	下輪鎖緊墊圈		1
19-35		Hexagon socket head bolt	內六角螺栓	M12 x 35L	1
19-36	AHA-0618D	Cylinder	唧筒		1
19-37				deleted	
19-38				deleted	
19-39		Spring washer	彈簧墊片	M10	4
19-40		O-ring	O 型環	P32	1
19-41					
19-42					
19-43					
19-44					
19-45					

Fig 19: BLADE TENSION FACILITY ASSY